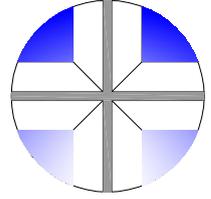
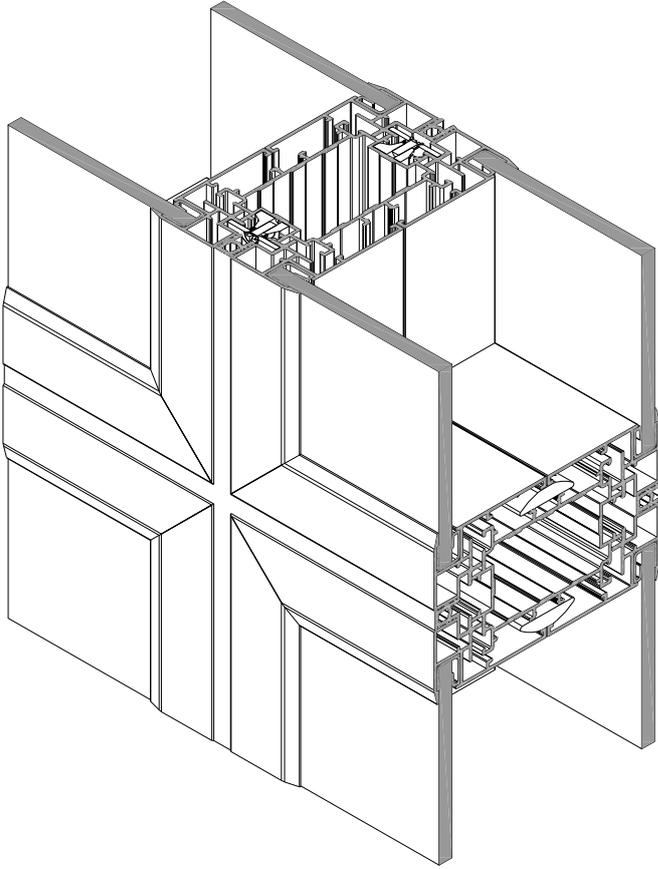
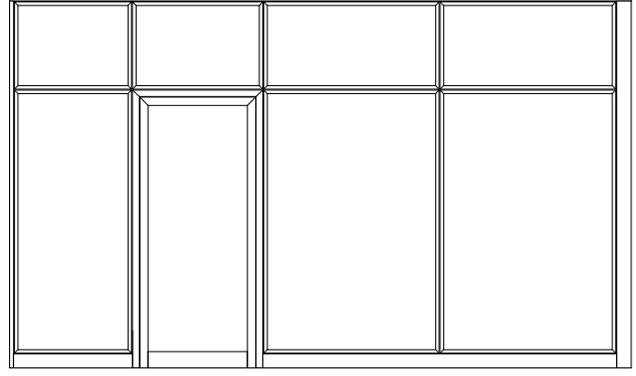
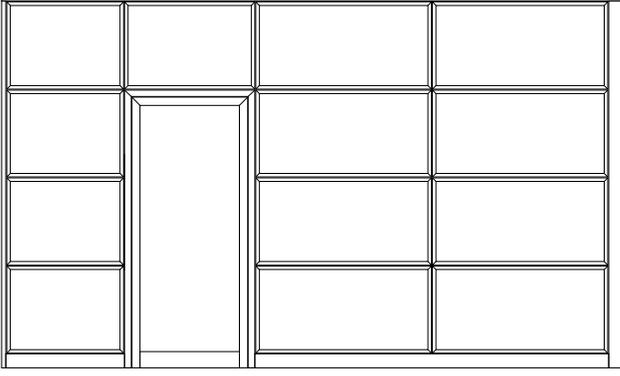


## OB2-105 - ÇERÇEVELİ OFİS BOLME

OB2-105 - FRAME PARTITION



alutech  
part

**OB2-105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

### Alaşım Özellikleri

Alloy Properties

EN AW 6060 (AlMgSi0,5 F22) EN AW 6063(AlMg0,7Si F22)

### Üretim ve Mekanik Standartları

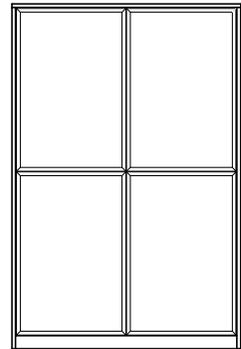
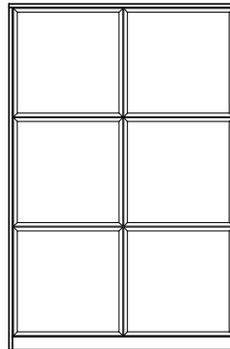
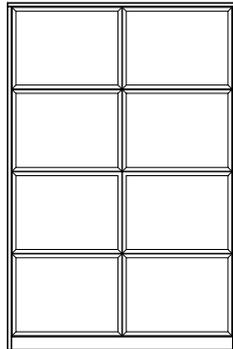
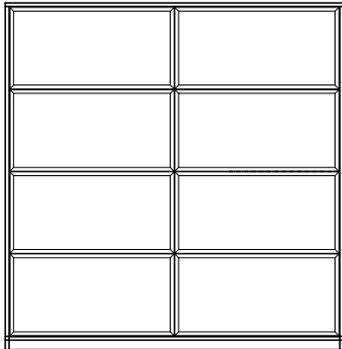
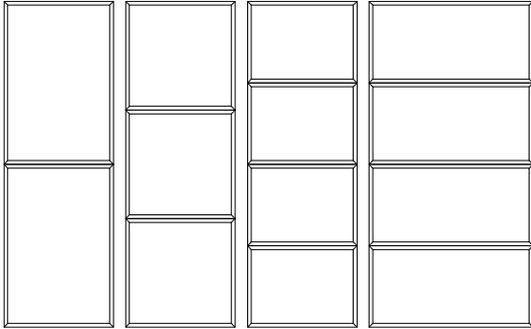
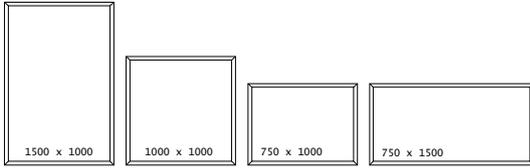
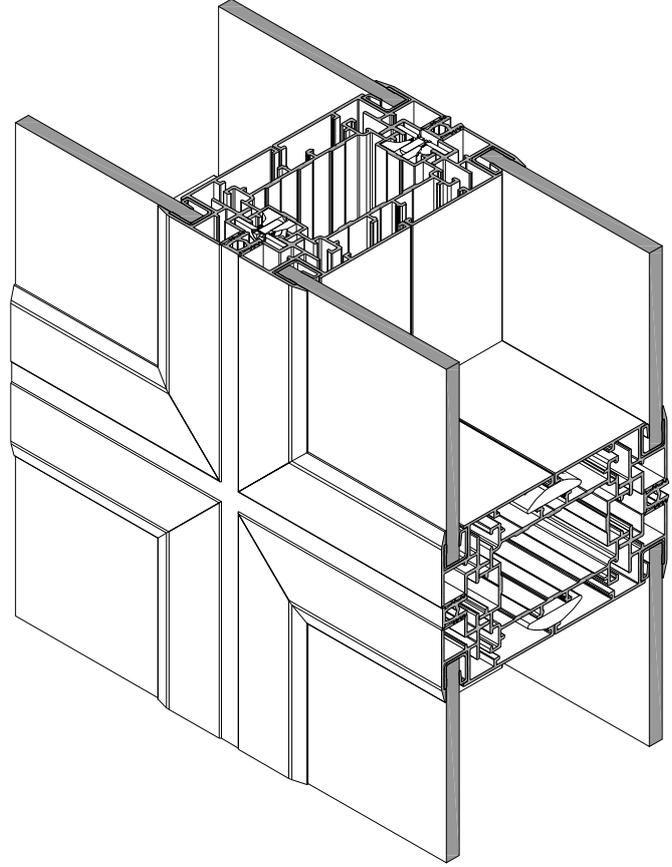
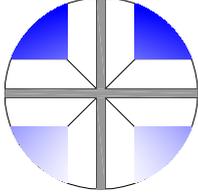
Production and Mecanical Standards

EN 12020-2 - EN 755-9 - EN 755-2

0B2 - 105  
ÇERÇEVELİ BÖLME  
FRAME PARTITION

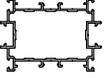
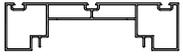
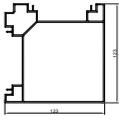
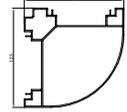
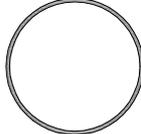
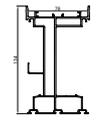
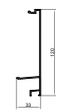
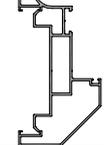
STANDART PANEL TİPLERİ  
STANDARD PANEL TYPES

alutech  
part



**OB2 - 105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

**ÜRÜN TEKNİK ÖZELLİKLERİ**  
PRODUCT'S TECHNICAL FEATURES

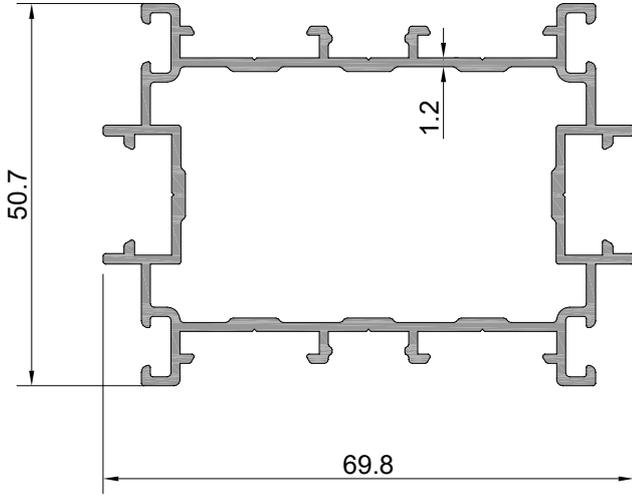
PROFİL KESİTİ PROFILE VIEW	PROFİL NO PROFILE NO	PROFİL AÇIKLAMASI PROFILE DESCRIPTION	gr/m	PROFİL KESİTİ PROFILE VIEW	PROFİL NO PROFILE NO	PROFİL AÇIKLAMASI PROFILE DESCRIPTION	gr/m
	<b>OB1-101</b> ( 69.5 - 50.7 )	<b>TAŞIYICI PROFİLİ</b> CARRIER PROFILE	1116		<b>OB2-104</b> ( 30.8 - 22.3 )	<b>PANEL MONTAJ PROFİLİ</b> PANEL INSTALLATION PROFILE	299
	<b>OB1-102</b> ( 120 - 32.9 )	<b>KASA PROFİLİ</b> FRAME	1331		<b>OB1-201</b> ( 42.6 - 11.7 )	<b>ASKI TUTUCU PROFİL</b> STRAP HOLDER PROFILE	454
 ölçeksiz not to scale	<b>OB1-103</b> ( 123.3 - 123.3 )	<b>KÖŞE DÖNÜŞ PROFİLİ</b> CASEMENT PROFILE	2655		<b>OB1-202</b> ( 36.1 - 49.9 )	<b>RAF ASKI PROFİLİ</b> RACK HANGER PROFILE	666
 ölçeksiz not to scale	<b>OB1-104</b> ( 123.3 - 123.3 )	<b>KÖŞE DÖNÜŞ PROFİLİ</b> CASEMENT PROFILE	2499	 İşaretili profil için satış temsilcinizden bilgi alınuz.	<b>OB1-203</b> ( 36.1 - 49.9 )	<b>DOLAP ASKI PROFİLİ</b> HANGING CABINET PROFILE	798
 İşaretili profil için satış temsilcinizden bilgi alınuz.	<b>OB1-105</b> ( 120.5 - 36.6 )	<b>KÖŞE DÖNÜŞ PROFİLİ</b> CASEMENT PROFILE	1148		<b>OB1-204</b> ( 80 - 29 )	<b>BAĞLANTI PROFİLİ</b> CONNECTION PROFILE	963
 İşaretili profil için satış temsilcinizden bilgi alınuz.	<b>OB1-106</b> ( 119.4 - 23.6 )	<b>KÖŞE DÖNÜŞ PROFİLİ</b> CASEMENT PROFILE	792		<b>OB1-114</b> ( 95 )	<b>KÖŞE DÖNÜŞ PROFİLİ</b> CASEMENT PROFILE	1969
 ölçeksiz not to scale	<b>OB1-107</b> ( 133.9 - 78.4 )	<b>KABLO KANAL PROFİLİ</b> CABLE CHANNEL PROFILE	2636		<b>SC0308</b> ( 55 - 55 )	<b>KÖŞE BİRLEŞTİRME PROFİLİ</b> CORNER CLEATS PROFILE	2313
 ölçeksiz not to scale	<b>OB2-105</b> ( 120.4 - 33.4 )	<b>SÜPÜRGELİK PROFİLİ</b> KICKING PROFILE	752		<b>OB1-205</b> ( 50 - 50 )	<b>KÖŞE BİRLEŞTİRME PROFİLİ</b> CORNER CLEATS PROFILE	789
	<b>OB2-101</b> ( 105 - 57 )	<b>KAPI KASA PROFİLİ</b> DOOR FRAME PROFILE	1591		<b>OB1-206</b> ( 40 - 40 )	<b>KÖŞE BİRLEŞTİRME PROFİLİ</b> CORNER CLEATS PROFILE	319
	<b>OB2-102</b> ( 52.3 - 30.8 )	<b>KASET PROFİLİ</b> CASEMENT PROFILE	525	 İşaretili profil için satış temsilcinizden bilgi alınuz.	<b>OB1-113</b> ( 30 - 05 )	<b>KAPAK PROFİLİ</b> COVER PROFILE	57
	<b>OB2-103</b> ( 30.8 - 22.3 )	<b>PANEL MONTAJ PROFİLİ</b> PANEL INSTALLATION PROFILE	294				

Profil değerleri teoriktir. Ağırlık olarak testimde yapılan tartım geçerlidir.  
Profil imatları TS EN 12020-2 ve TS EN 755-9 toleransı,  
Moment değerleri EN 14024'e göre hesaplanmıştır.

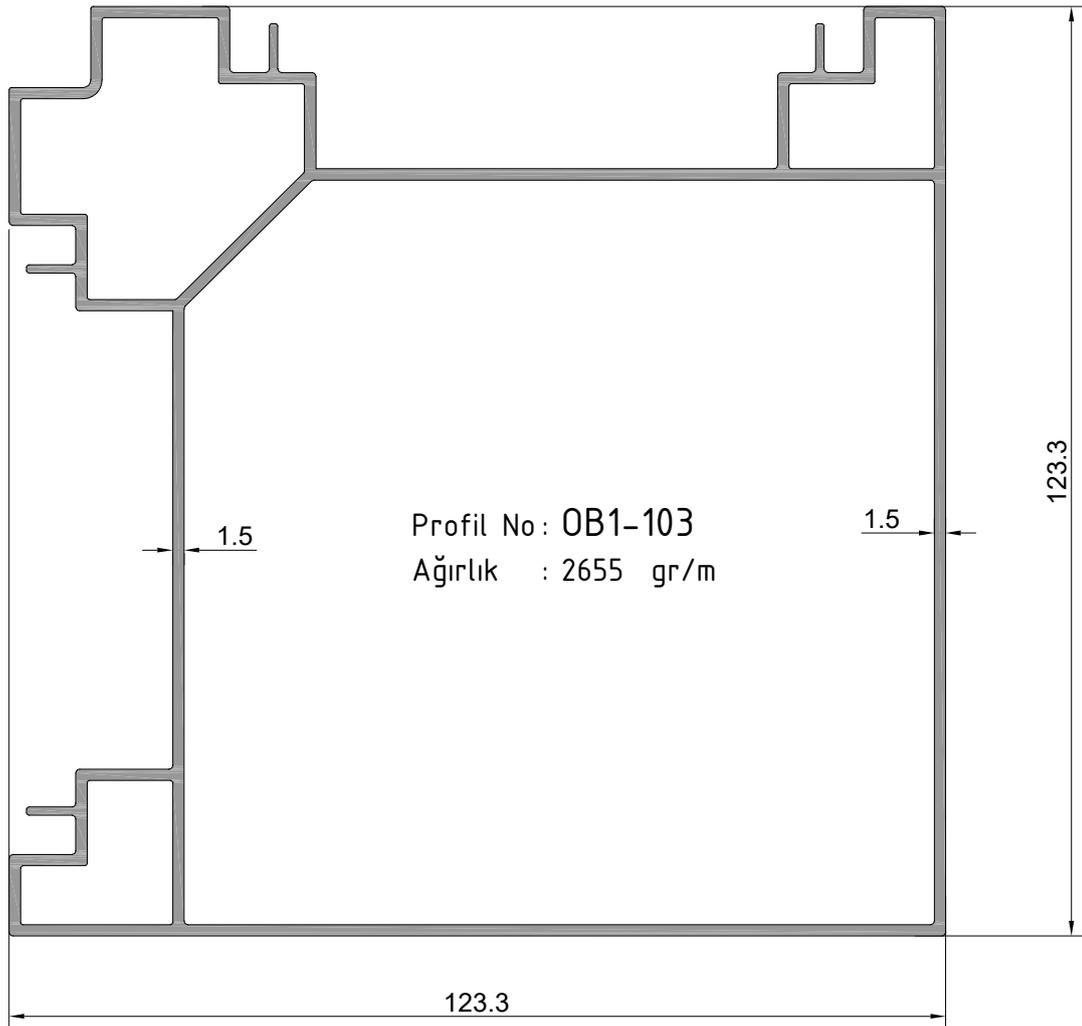
Profile values are theoretical pre-shipment weight will be valid.  
The tolerances of Profile manufacturing are calculated according to EN 12020-2  
and TS EN 755-9; moment values are calculated according to EN 14024.

OB2 - 105  
ÇERÇEVELİ BÖLME  
FRAME PARTITION

ÜRÜN TEKNİK ÖZELLİKLERİ  
PRODUCT'S TECHNICAL FEATURES



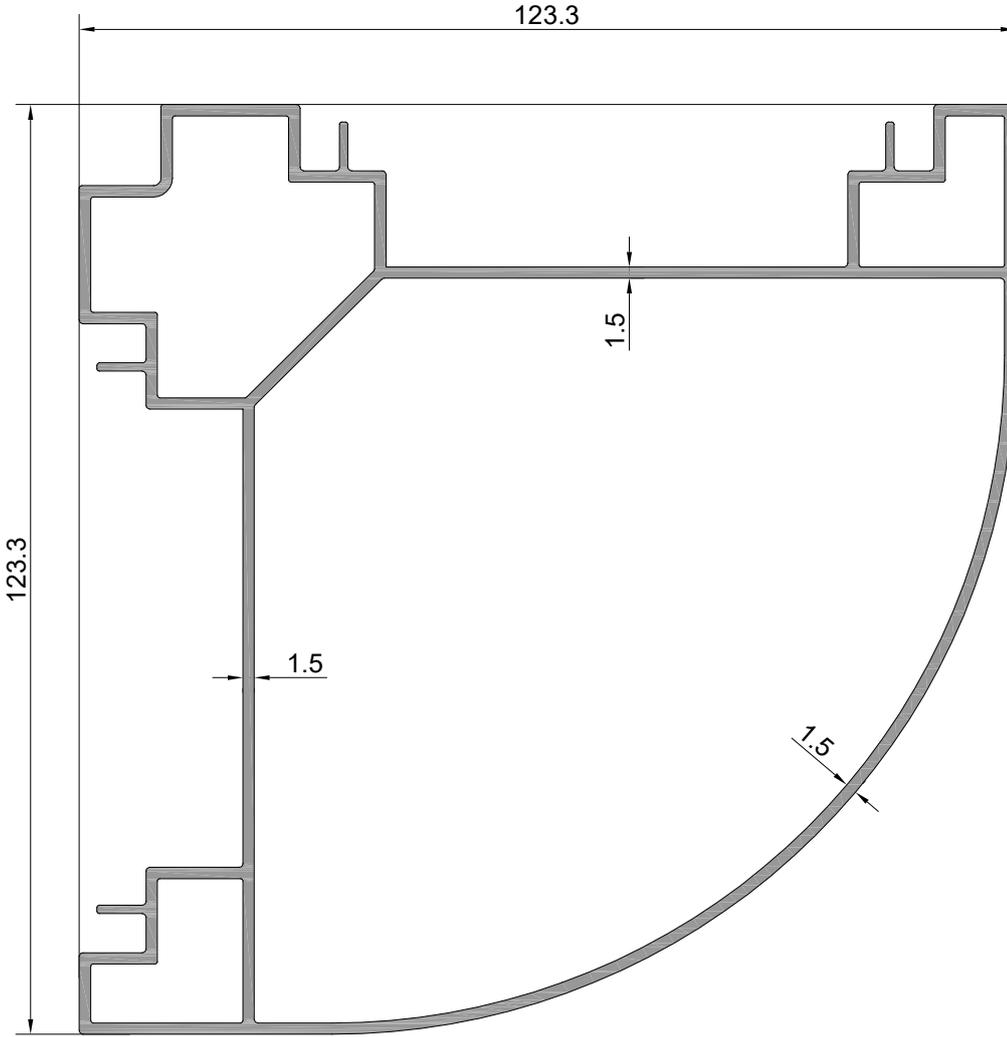
Profil No : OB1-101  
Ağırlık : 1116 gr/m



Profil No : OB1-103  
Ağırlık : 2655 gr/m

OB2 - 105  
ÇERÇEVELİ BÖLME  
FRAME PARTITION

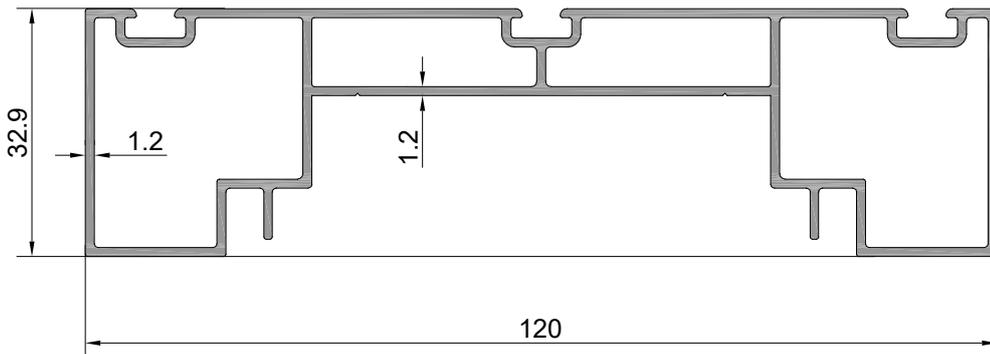
ÜRÜN TEKNİK ÖZELLİKLERİ  
PRODUCT'S TECHNICAL FEATURES



Profil No : OB1-104 ⚠

Ağırlık : 2499 gr/m

⚠ İşareti profil için satış temsilcinizden bilgi alınız.

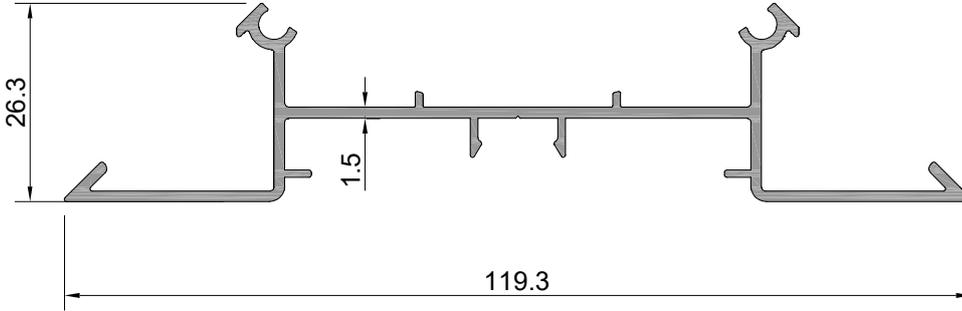


Profil No : OB1-102

Ağırlık : 1331 gr/m

OB2 - 105  
ÇERÇEVELİ BÖLME  
FRAME PARTITION

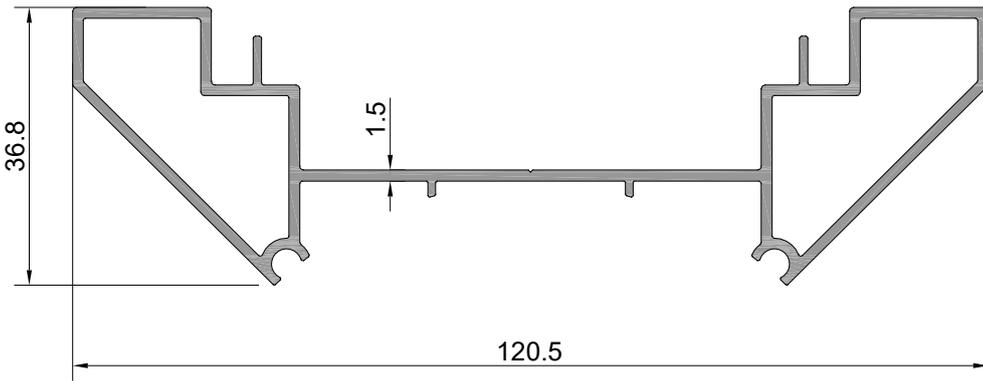
ÜRÜN TEKNİK ÖZELLİKLERİ  
PRODUCT'S TECHNICAL FEATURES



Profil No: OB1-106 ⚠

Ağırlık : 792 gr/m

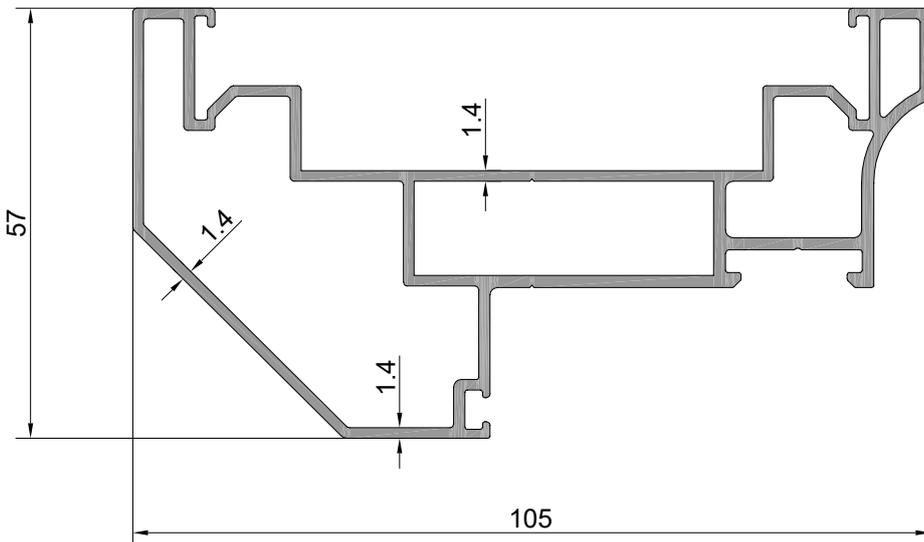
⚠ İşaretili profil için satış temsilcimizden bilgi alınır.



Profil No: OB1-105 ⚠

Ağırlık : 1148 gr/m

⚠ İşaretili profil için satış temsilcimizden bilgi alınır.



Profil No: OB2-101

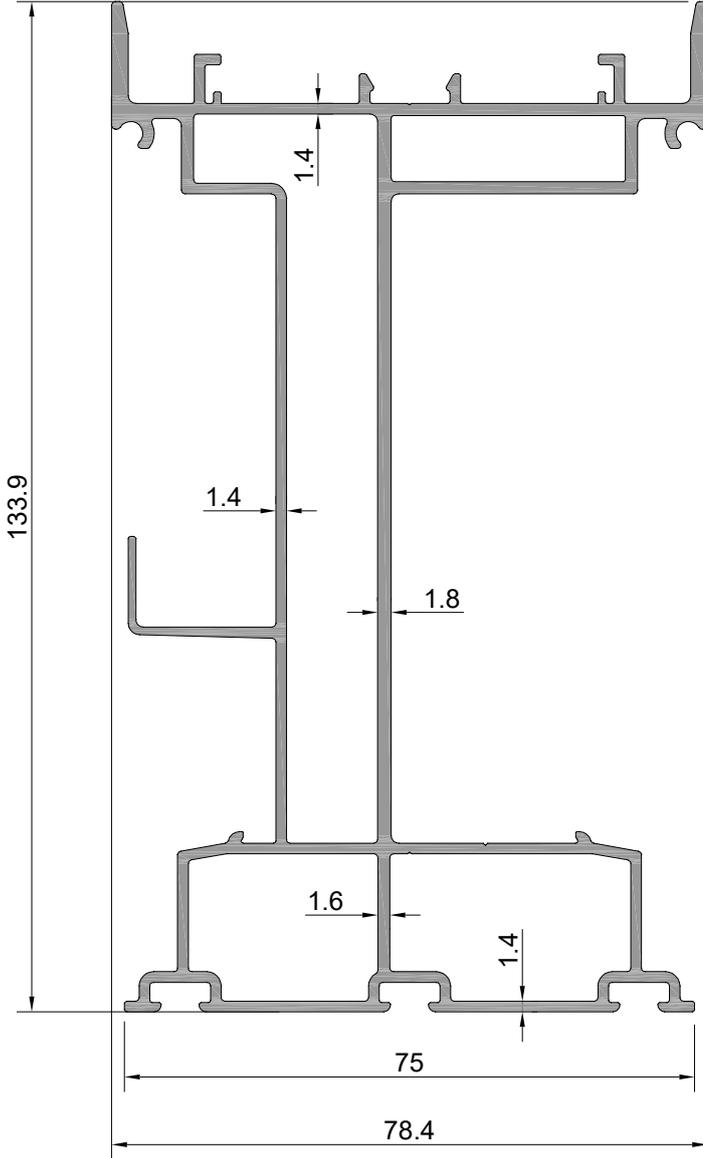
Ağırlık : 1591 gr/m



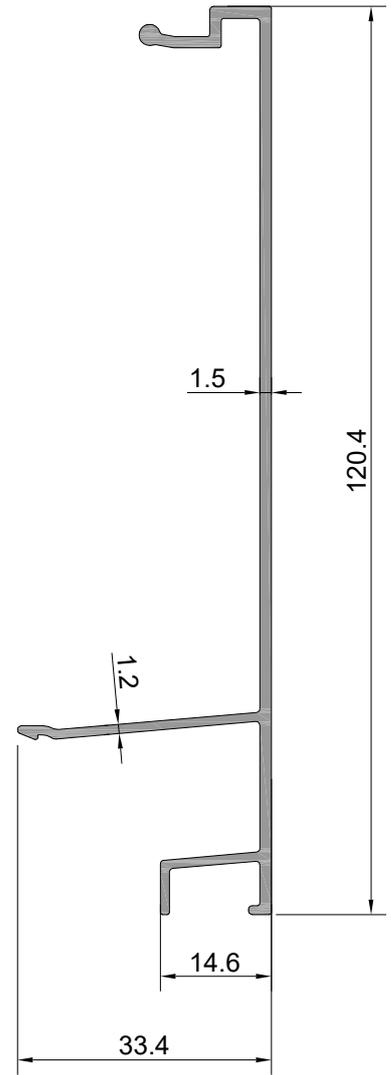
SC0308-k

OB2 - 105  
ÇERÇEVELİ BÖLME  
FRAME PARTITION

ÜRÜN TEKNİK ÖZELLİKLERİ  
PRODUCT'S TECHNICAL FEATURES



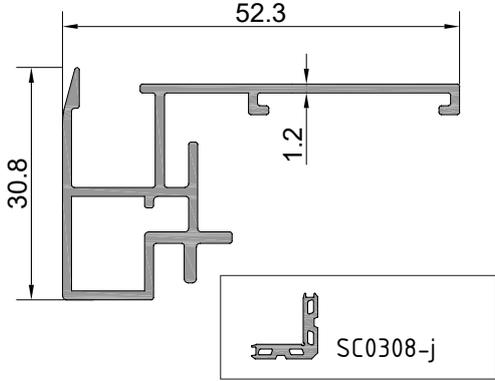
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Ağırlık : 2636 gr/m



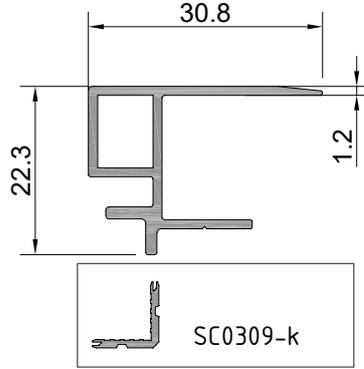
Profil No: OB2-105  
Ağırlık : 752 gr/m

**OB2 - 105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

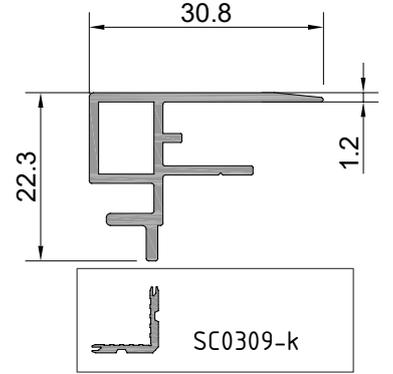
ÜRÜN TEKNİK ÖZELLİKLERİ  
PRODUCT'S TECHNICAL FEATURES



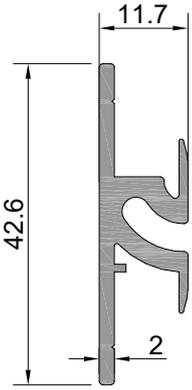
Profil No: OB2-102  
Ağırlık : 525 gr/m



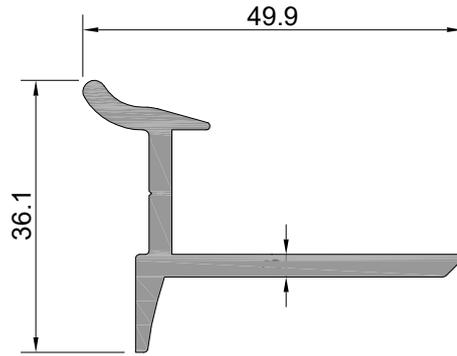
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Ağırlık : 294 gr/m



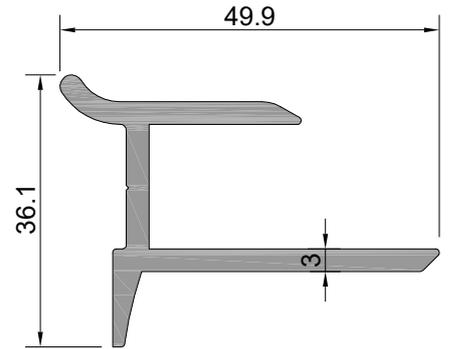
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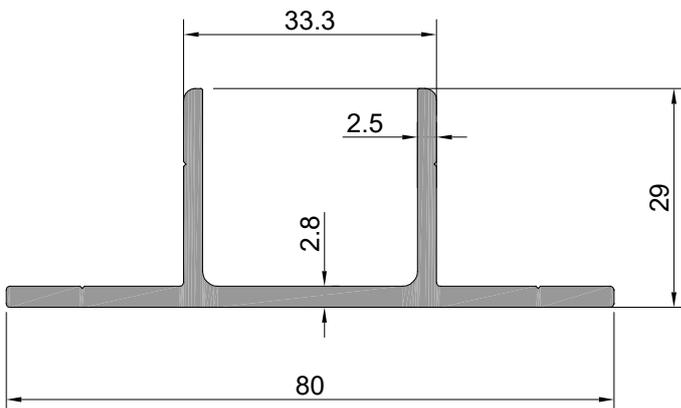
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Ağırlık : 454 gr/m



Profil No: OB1-202  
Ağırlık : 666 gr/m



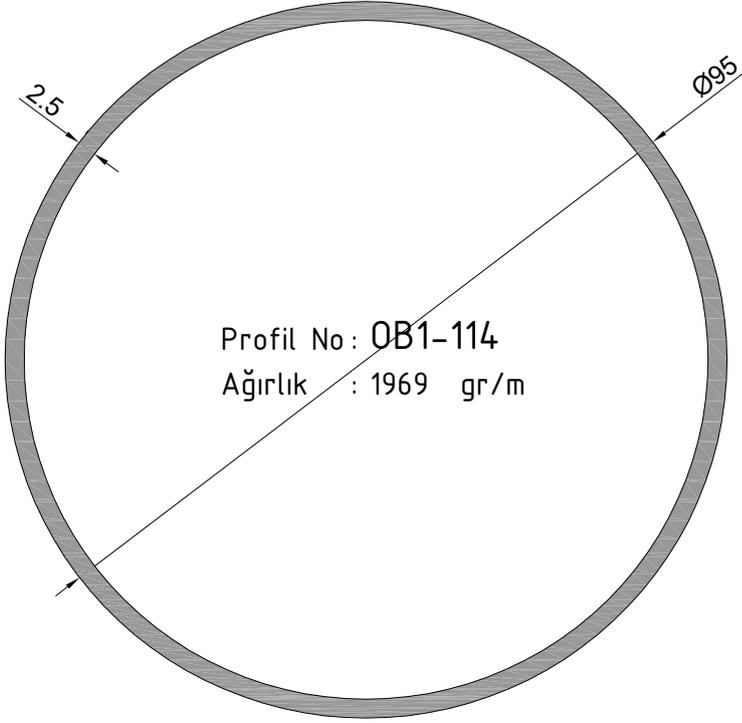
Profil No: OB1-203   
Ağırlık : 798 gr/m  
 İşaretti profil için satış temsilcinizden bilgi alınız.



Profil No: OB1-204  
Ağırlık : 963 gr/m

**OB2 - 105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

ÜRÜN TEKNİK ÖZELLİKLERİ  
PRODUCT'S TECHNICAL FEATURES

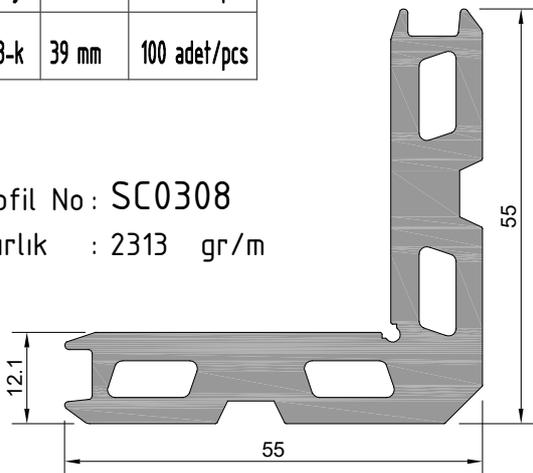


Profil No: OB1-113 ⚠  
Ağırlık : 57 gr/m

⚠ İşaretili profil için satış temsilcinizden bilgi alınız.

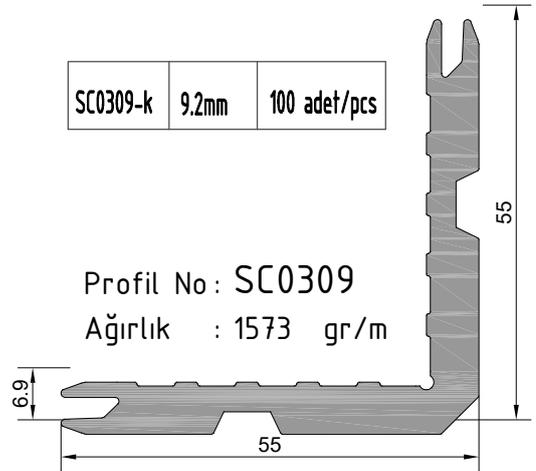
SC0308-j	9.2 mm	100 adet/pcs
SC0308-k	39 mm	100 adet/pcs

Profil No: SC0308  
Ağırlık : 2313 gr/m



SC0309-k	9.2mm	100 adet/pcs
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Profil No: SC0309  
Ağırlık : 1573 gr/m

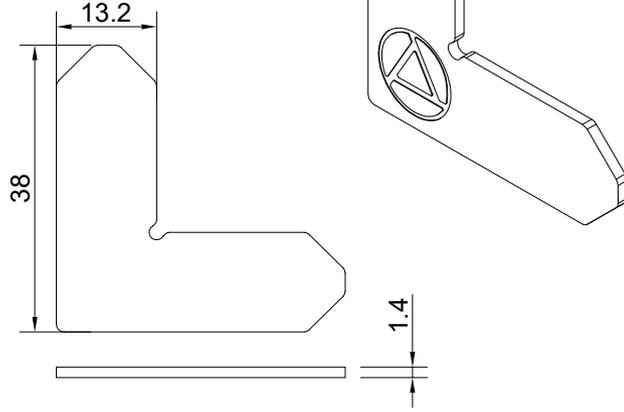


OB2 - 105  
ÇERÇEVELİ BÖLME  
FRAME PARTITION

ÜRÜN TEKNİK ÖZELLİKLERİ  
PRODUCT'S TECHNICAL FEATURES

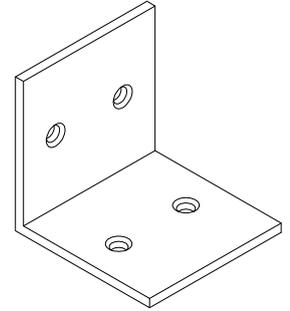
GÖNYE KÖŞE BAĞLANTI

D-872



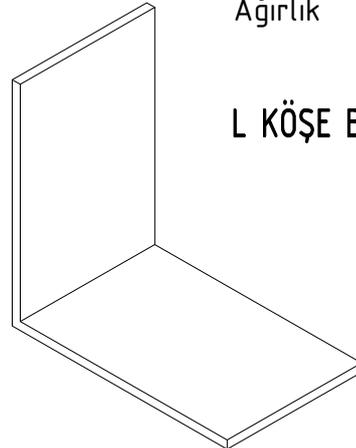
Profil No OB1-205  
Ağırlık : 789 gr/m

L KÖŞE BAĞLANTI



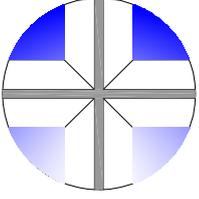
Profil No OB1-206  
Ağırlık : 319 gr/m

L KÖŞE BAĞLANTI

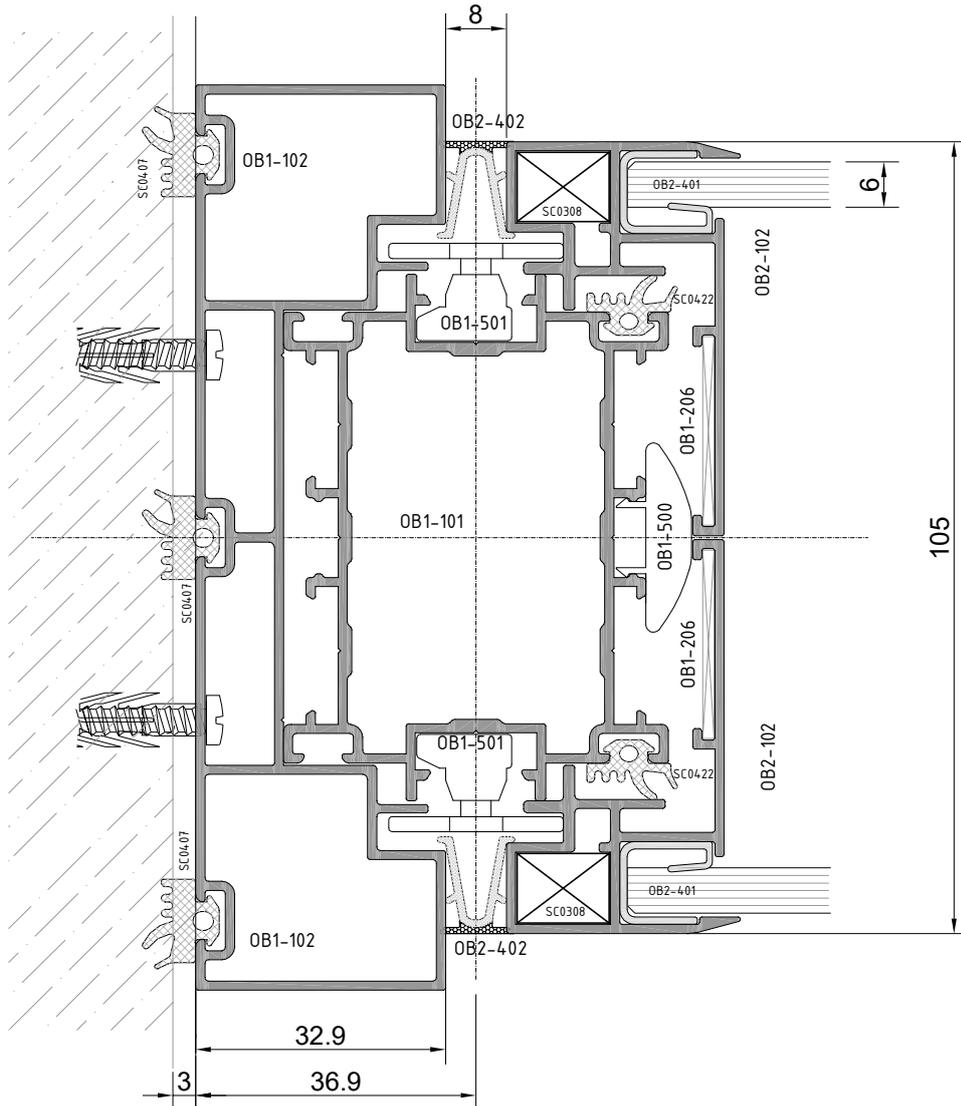
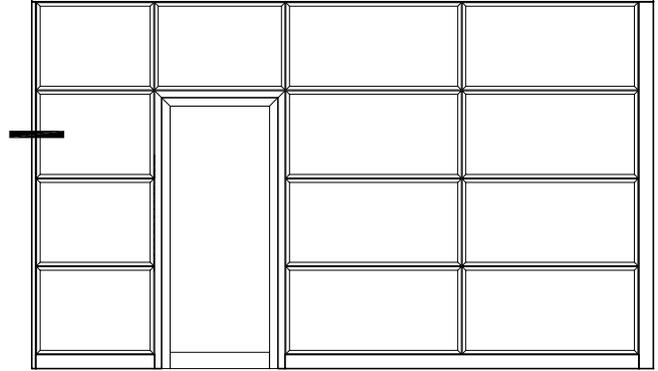


**OB2 - 105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

**DUVAR BİTİM - CAM**  
.....

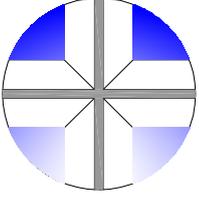


alutech  
part

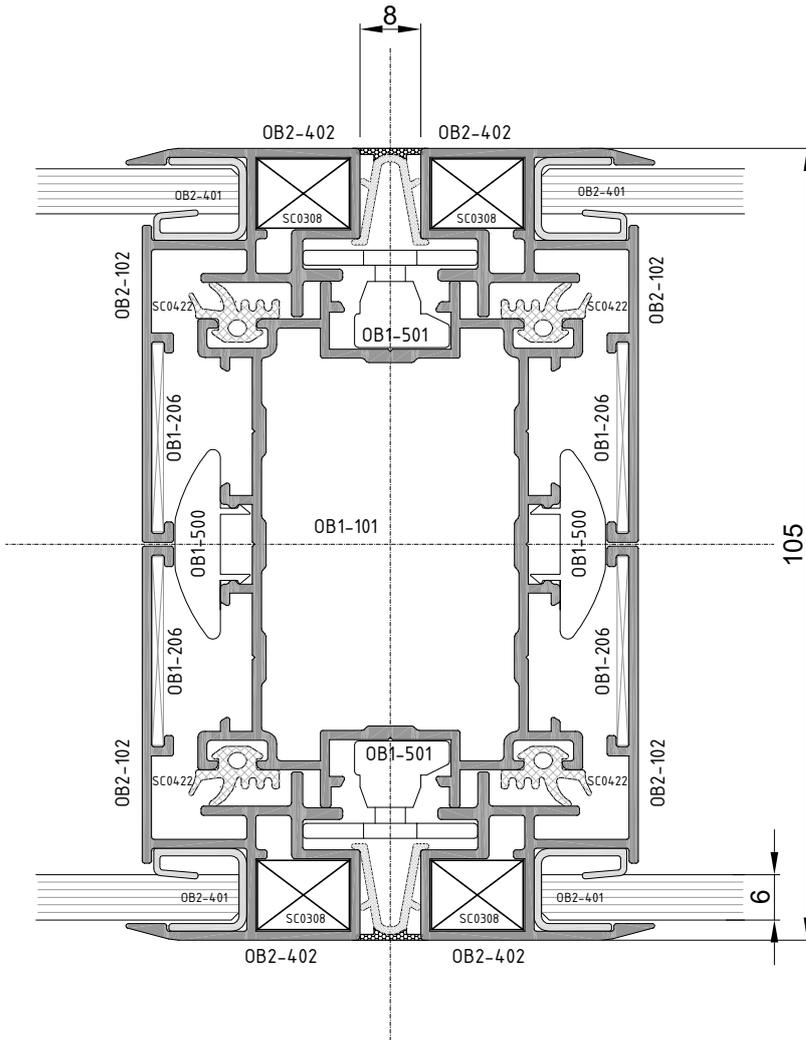
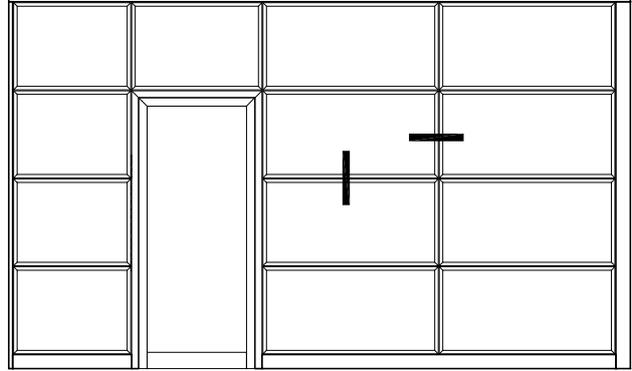


**OB2 - 105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

CAM-CAM  
.....

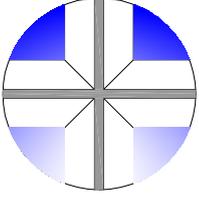


alutech  
part

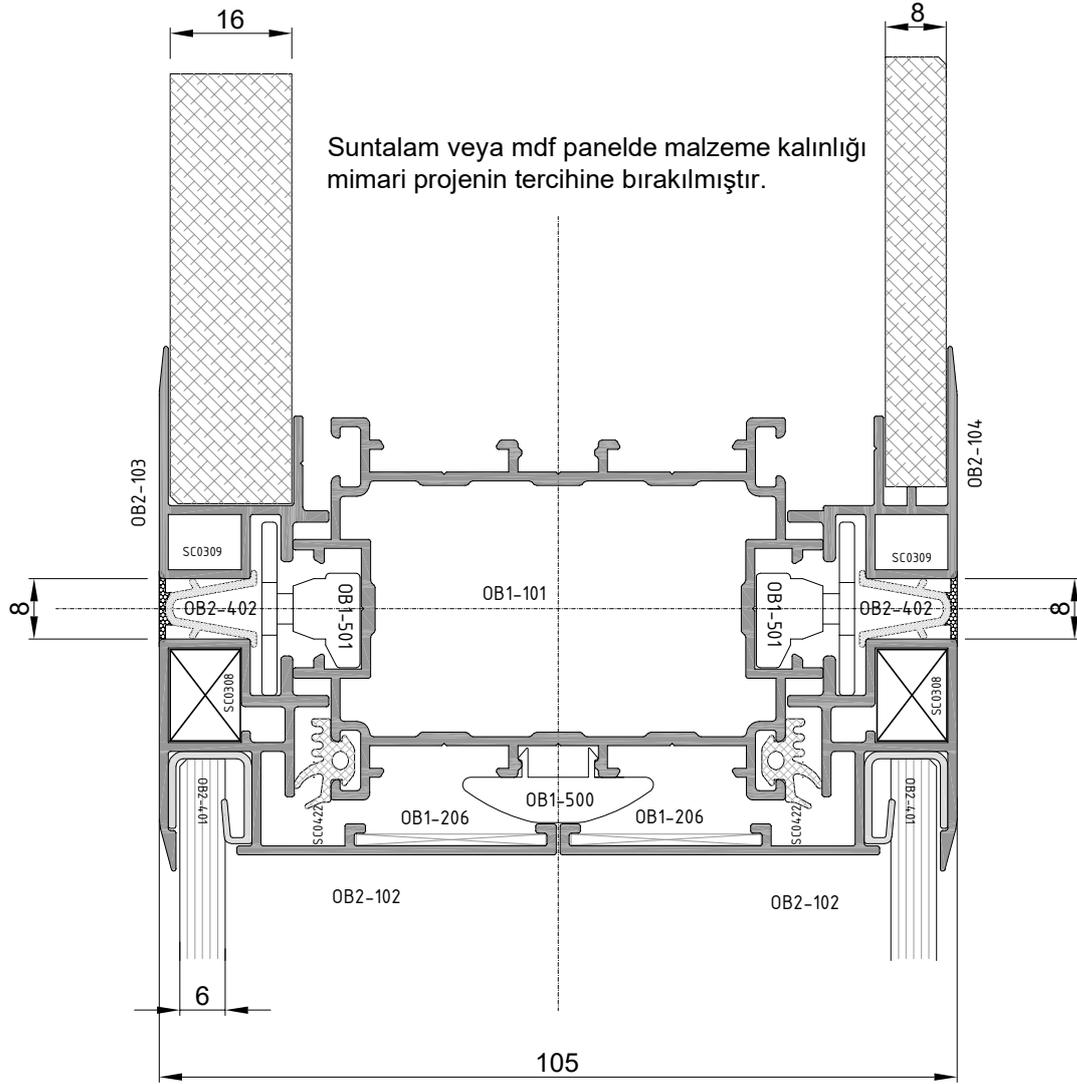
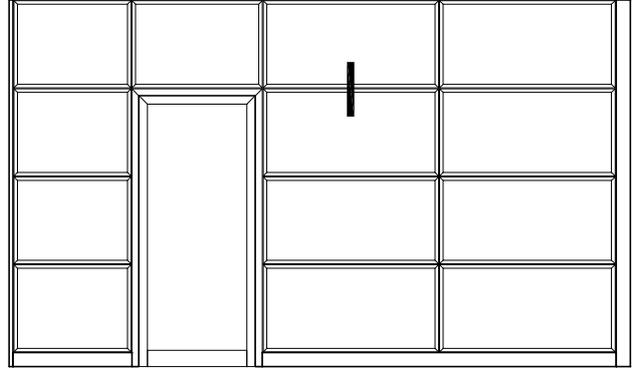


**OB2 - 105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

CAM - SUNTALAM & MDF

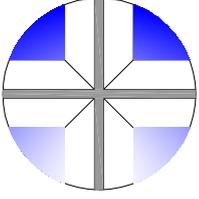


alutech  
part

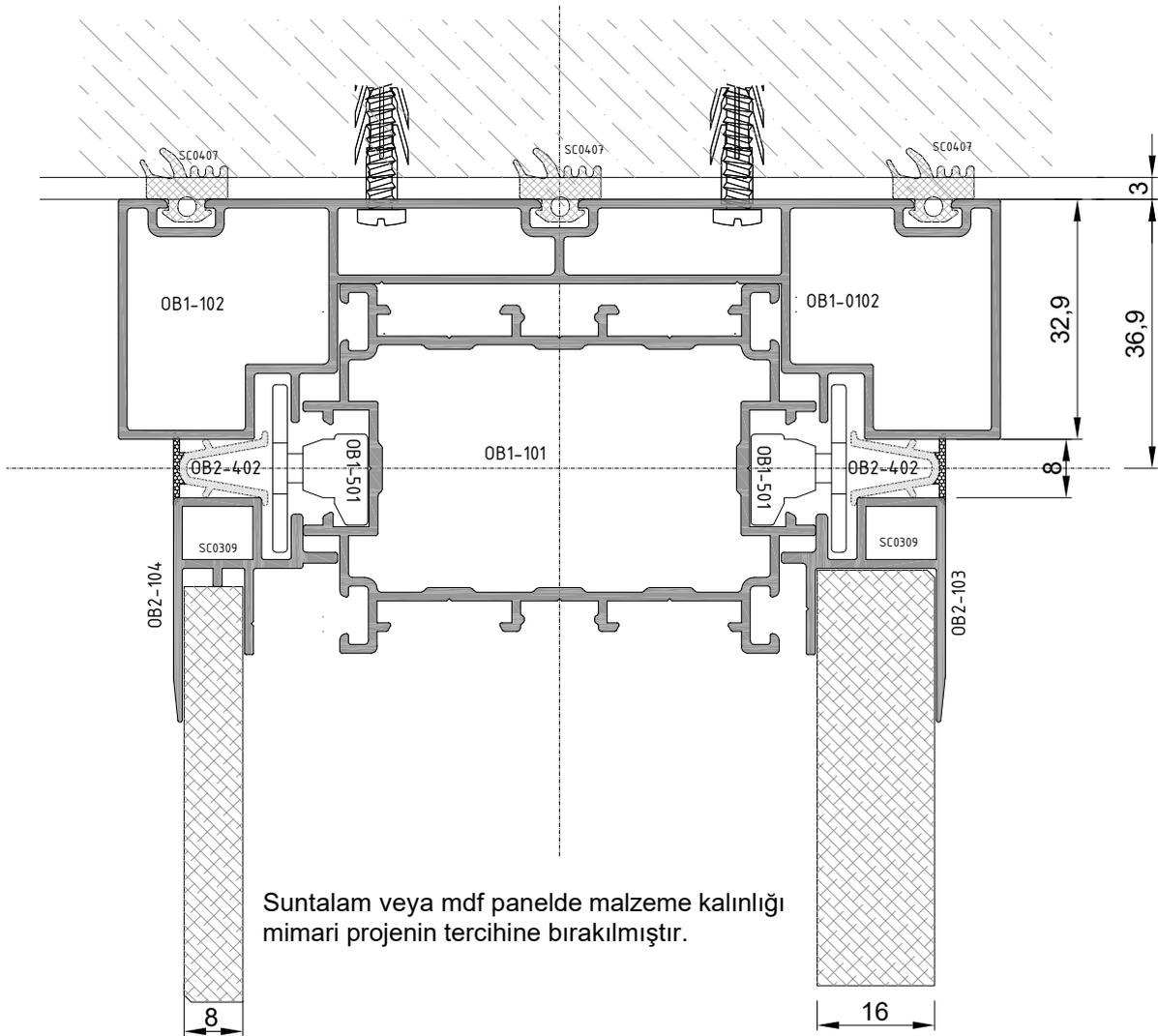
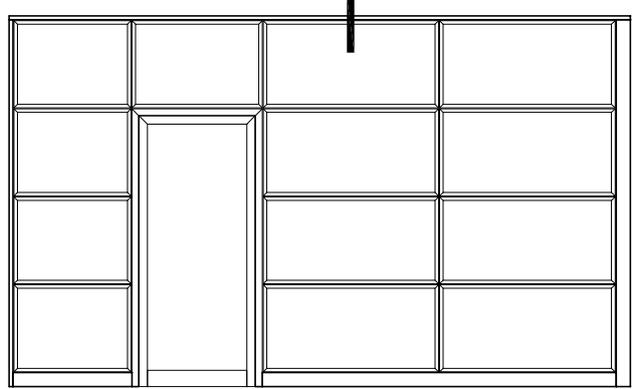


**OB2 - 105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

TAVAN BİTİM - SUNTALAM & MDF



alutech  
part

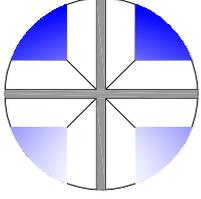


Suntalam veya mdf panelde malzeme kalınlığı  
mimari projenin tercihine bırakılmıştır.

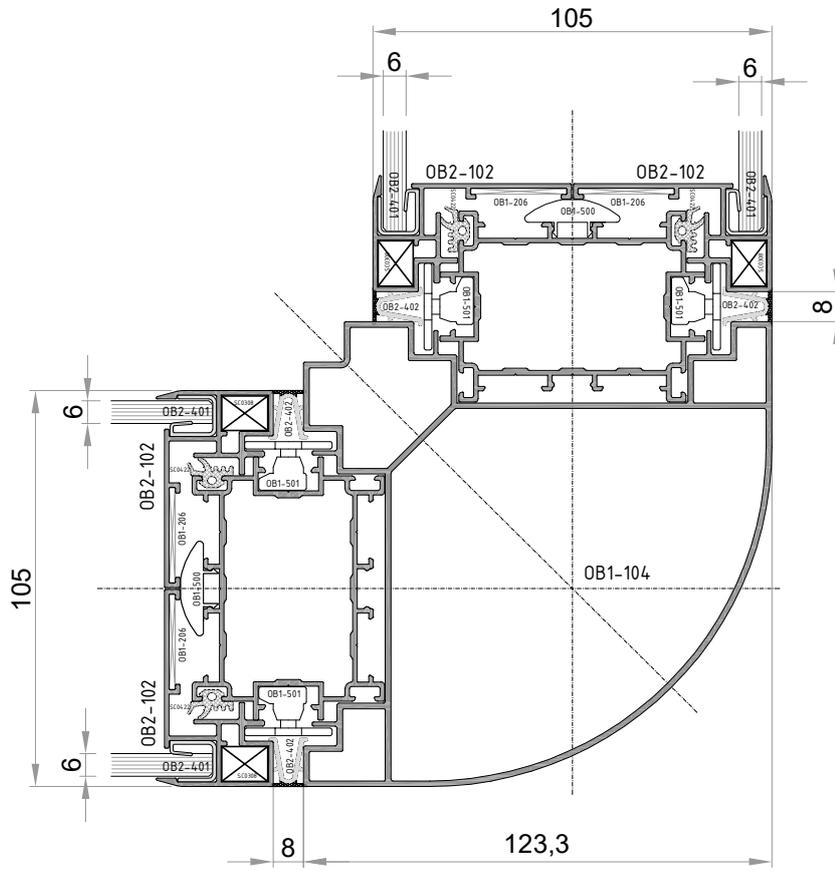
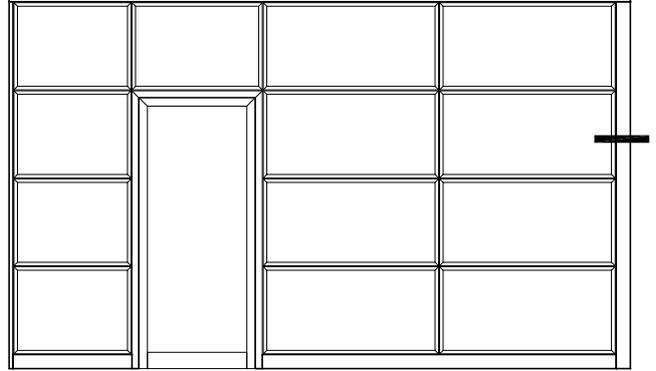


**OB2 - 105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

CAM - 90° KÖŞE DÖNÜŞ



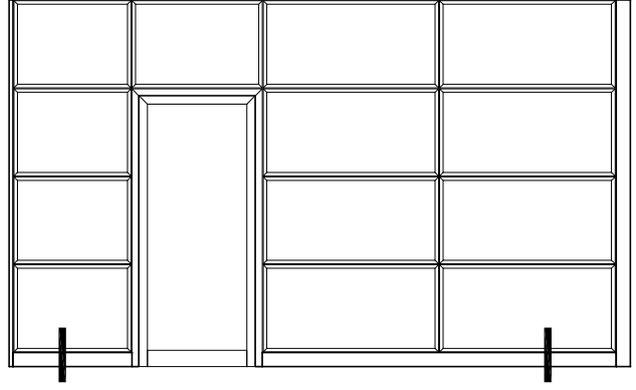
alutech  
part



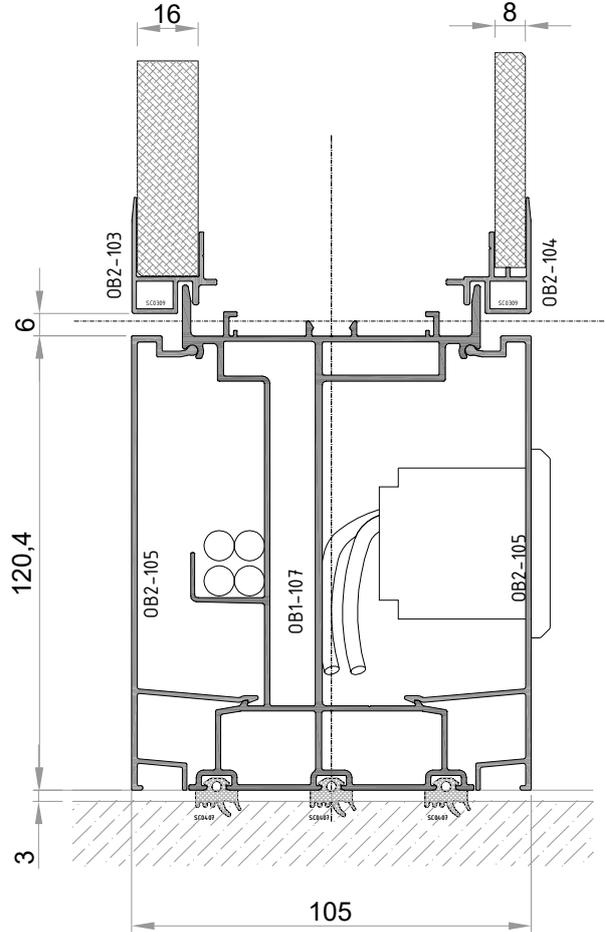
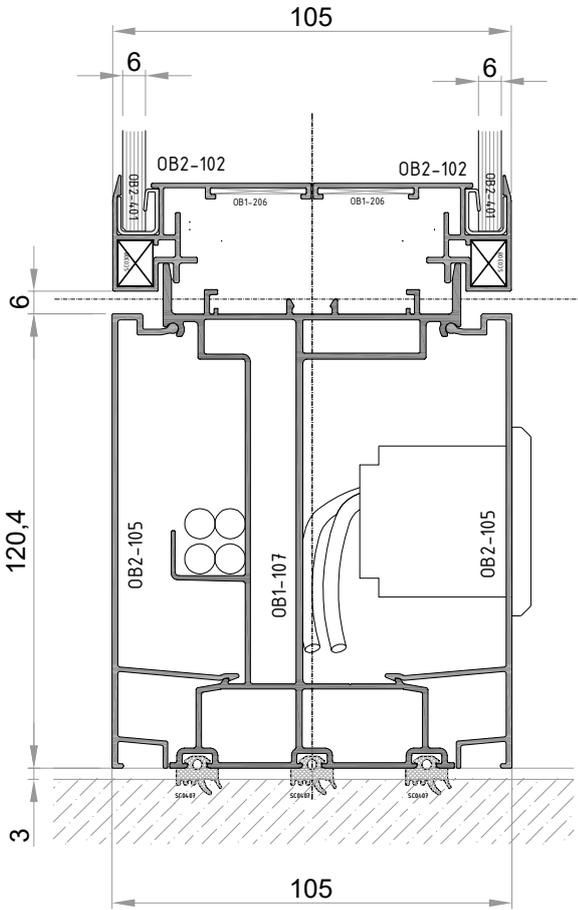
ÖLÇEK : 1/2

**OB2 - 105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

CAM & MDF - SÜPÜRGE LİK



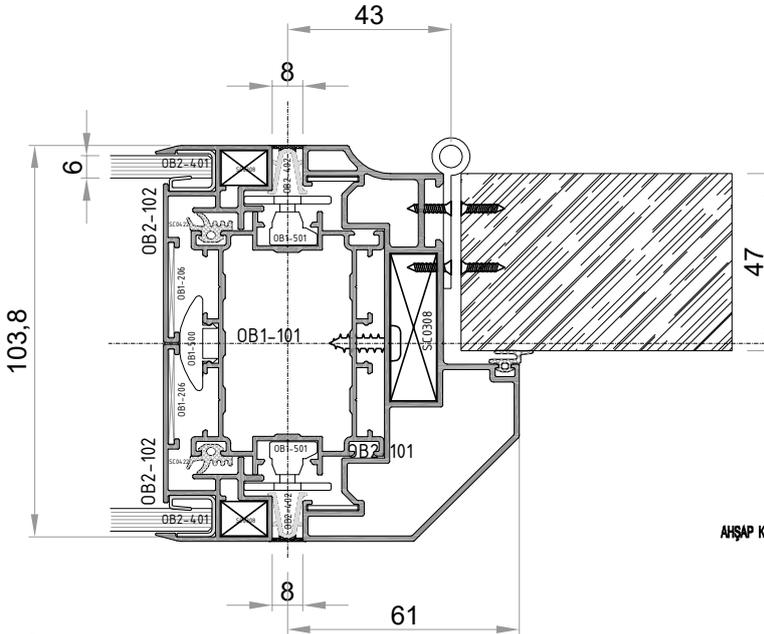
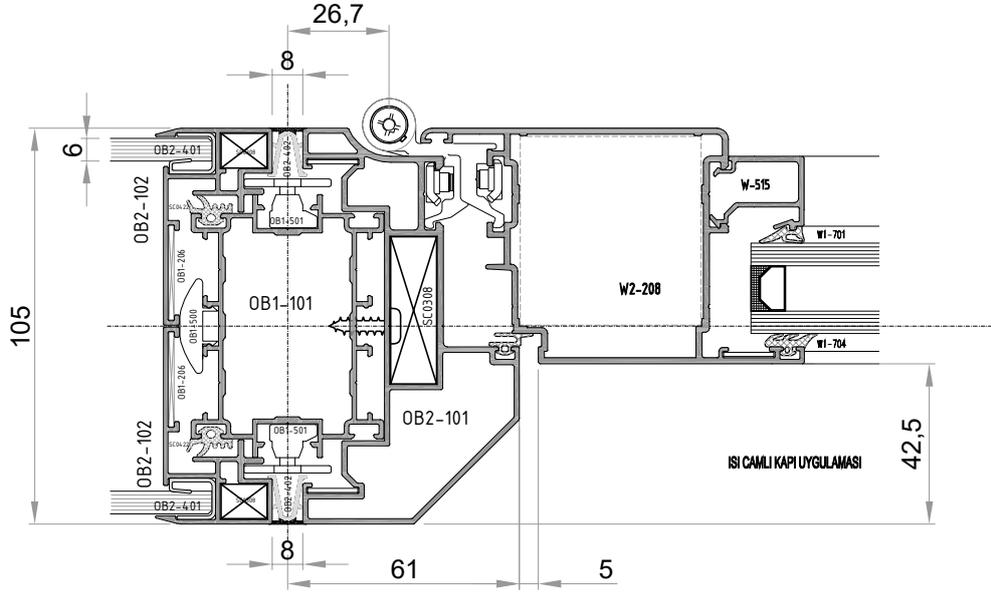
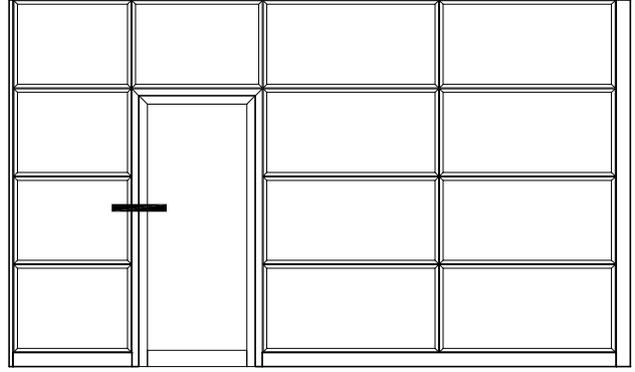
Suntalam veya mdf  
panelde malzeme  
kalınlığı mimari projenin  
tercihine bırakılmıştır.



OB2 - 105  
ÇERÇEVELİ BÖLME  
FRAME PARTITION

CAM - W2 SERİ KAPI

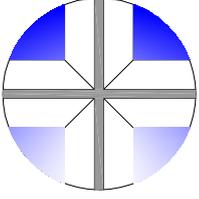
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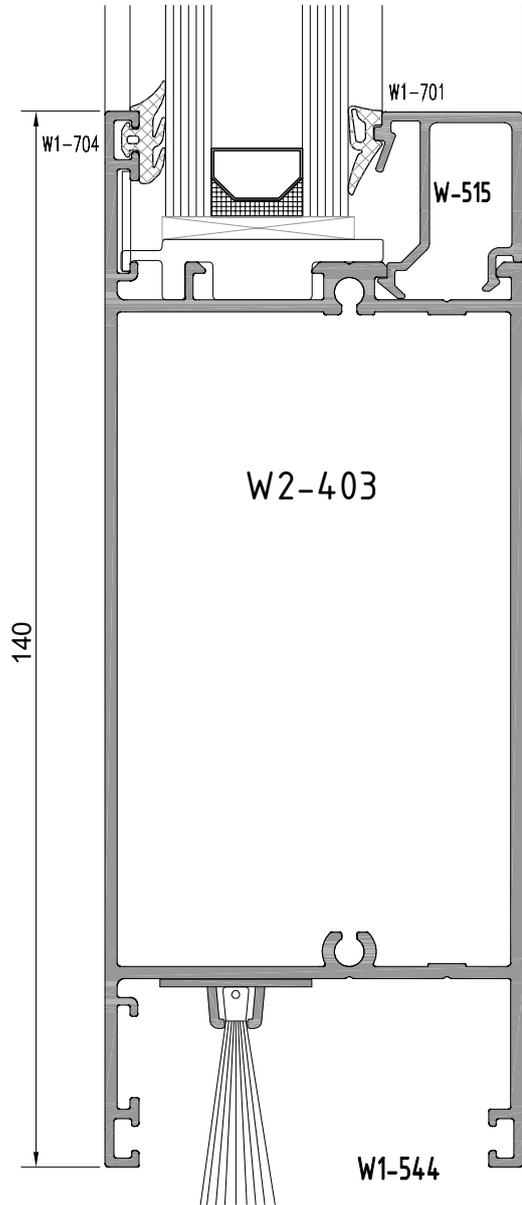
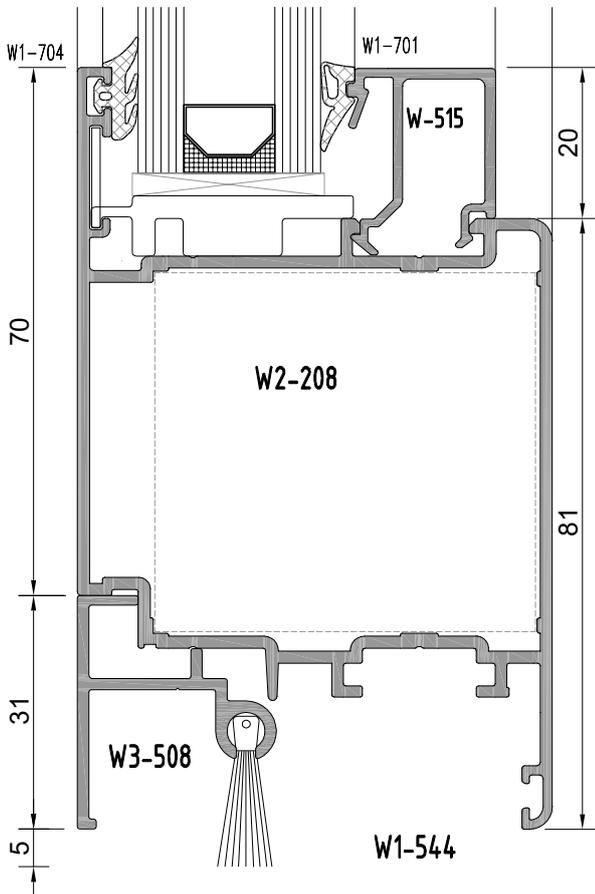
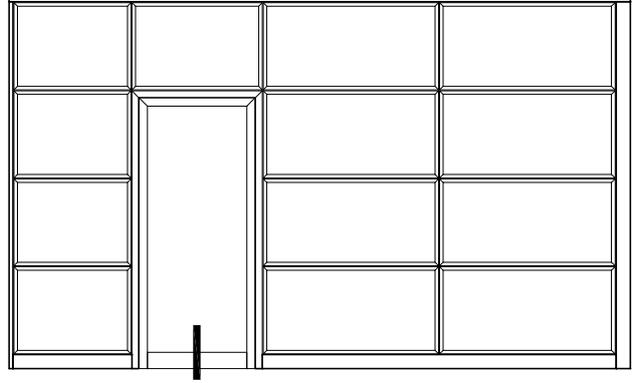
TALEP OLURSA ÜRETİLECEK

**OB2 - 105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

W2 SERİ KAPI  
.....



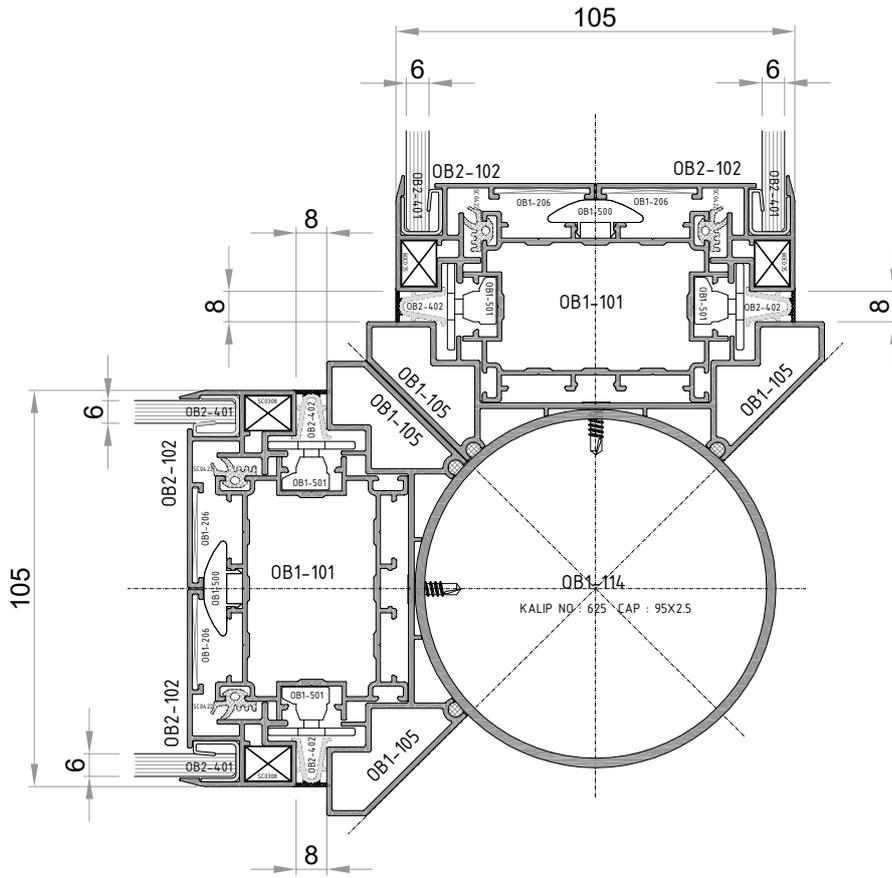
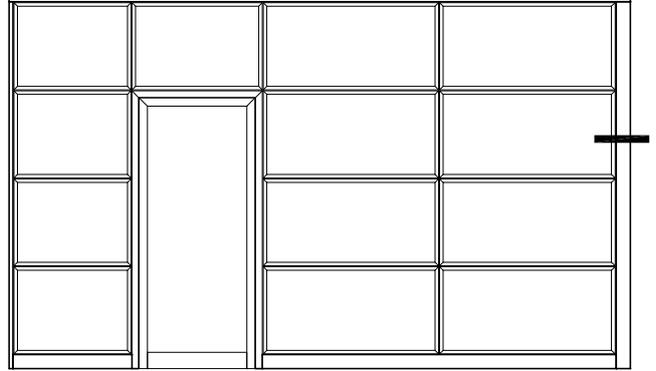
alutech  
part



**OB2 - 105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

MUHTELİF AÇILARDA KÖŞE DÖNÜŞ

.....

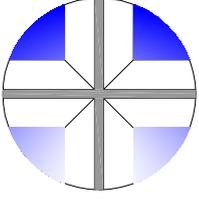


MUHTELİF AÇILARDA KÖŞE DÖNÜŞ

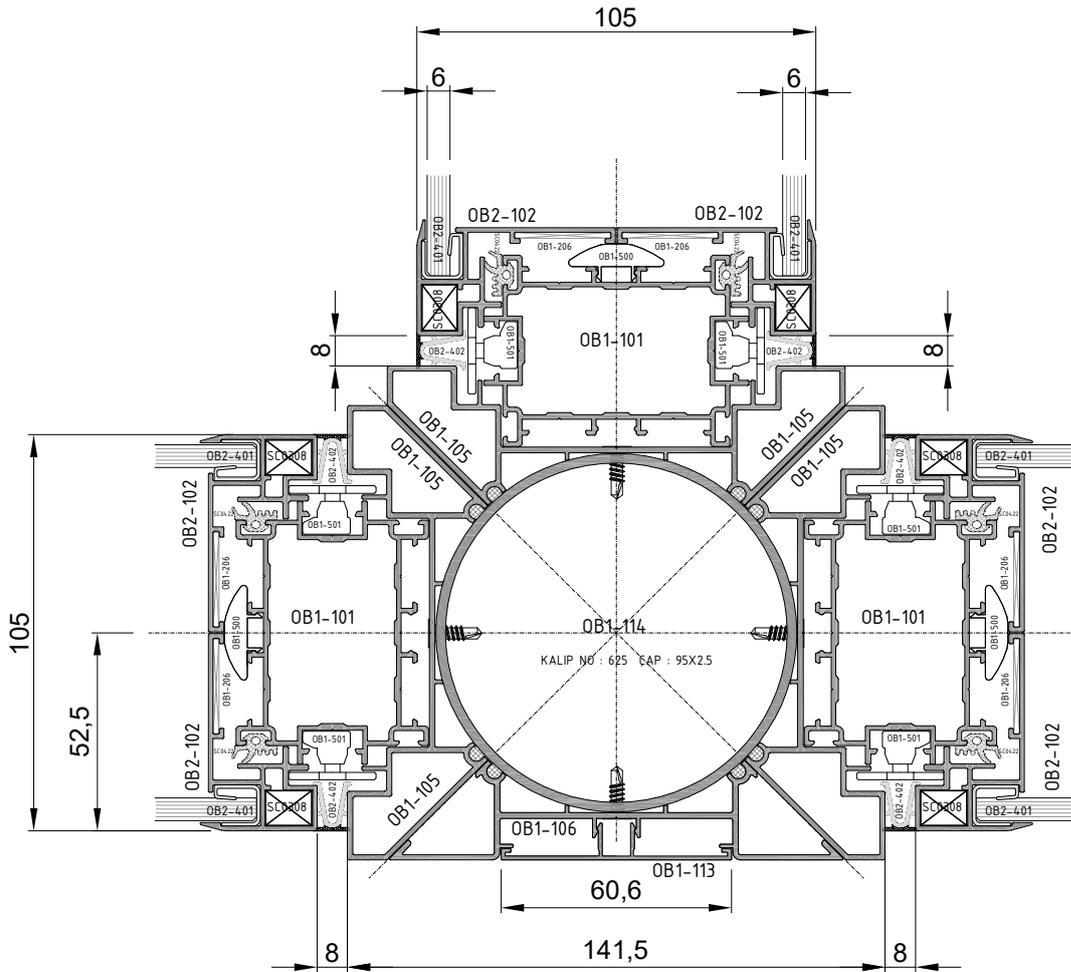
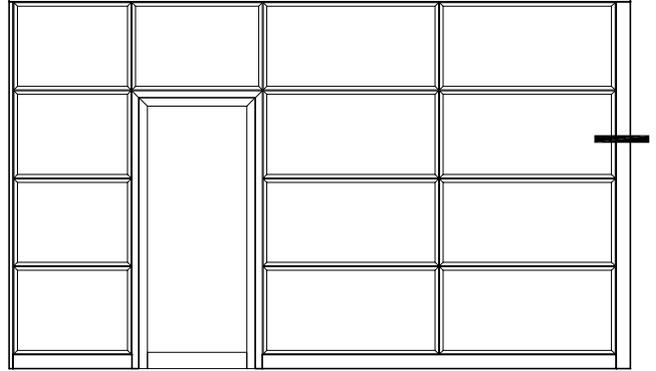
**OB2 - 105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

MUHTELİF AÇILARDA KÖŞE DÖNÜŞ

.....



alutech  
part

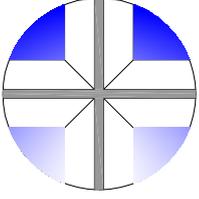


MUHTELİF AÇILARDA KÖŞE DÖNÜŞ

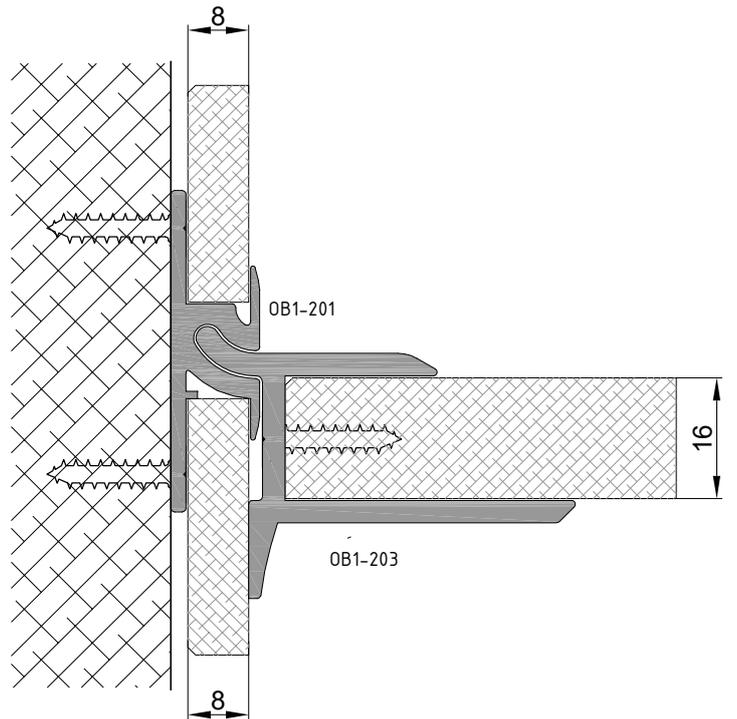
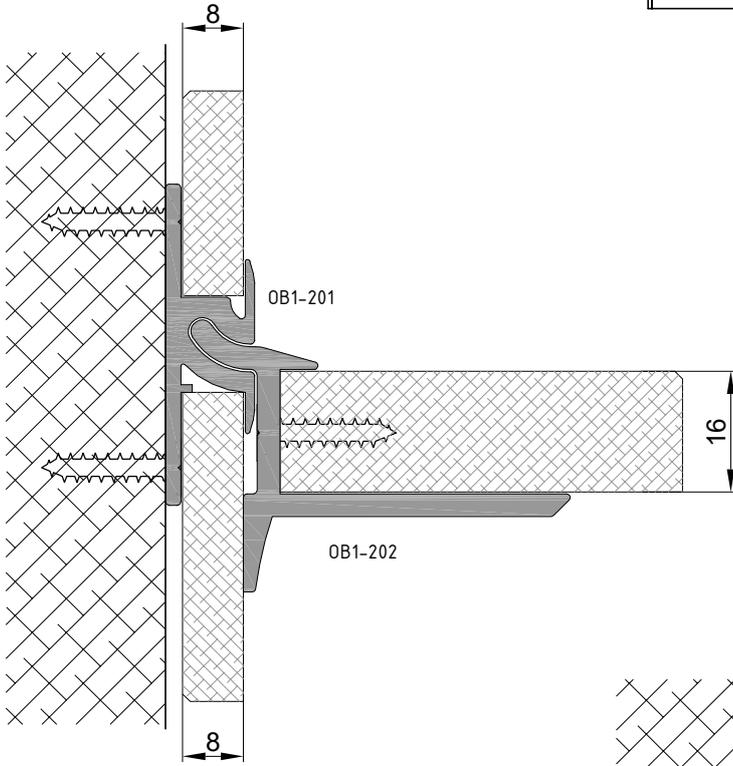
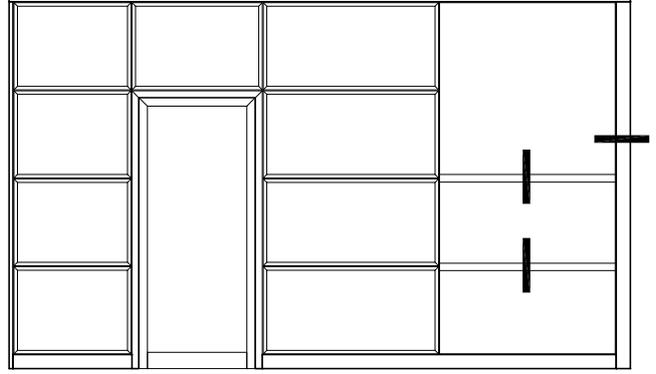
**OB2 - 105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

RAF VE DOLAP ASKI

.....

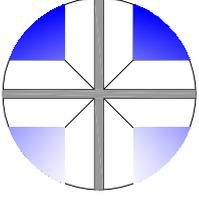


alutech  
part

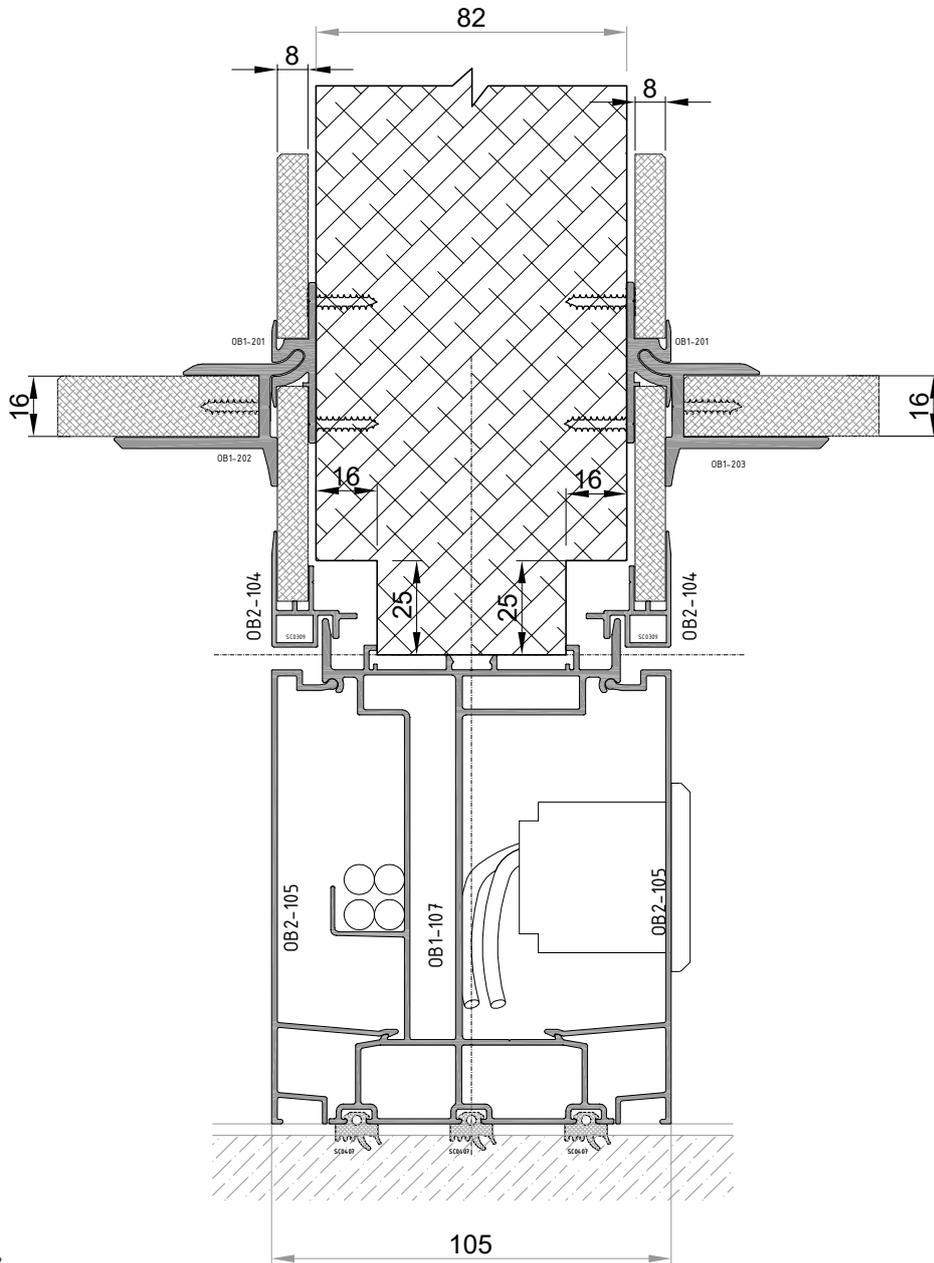
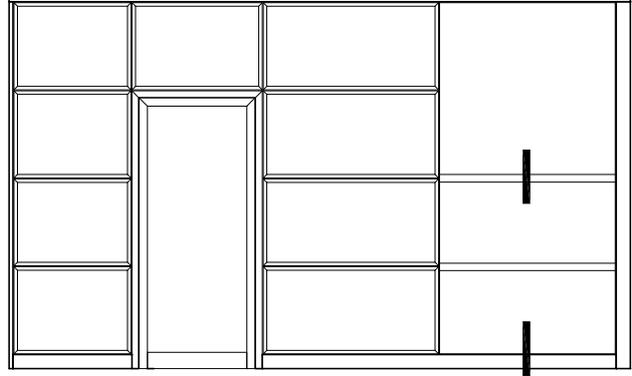


**OB2 - 105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

RAF VE DOLAP ASKI  
.....



alutech  
part

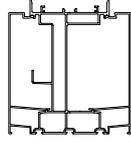
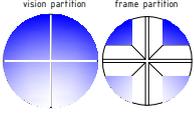




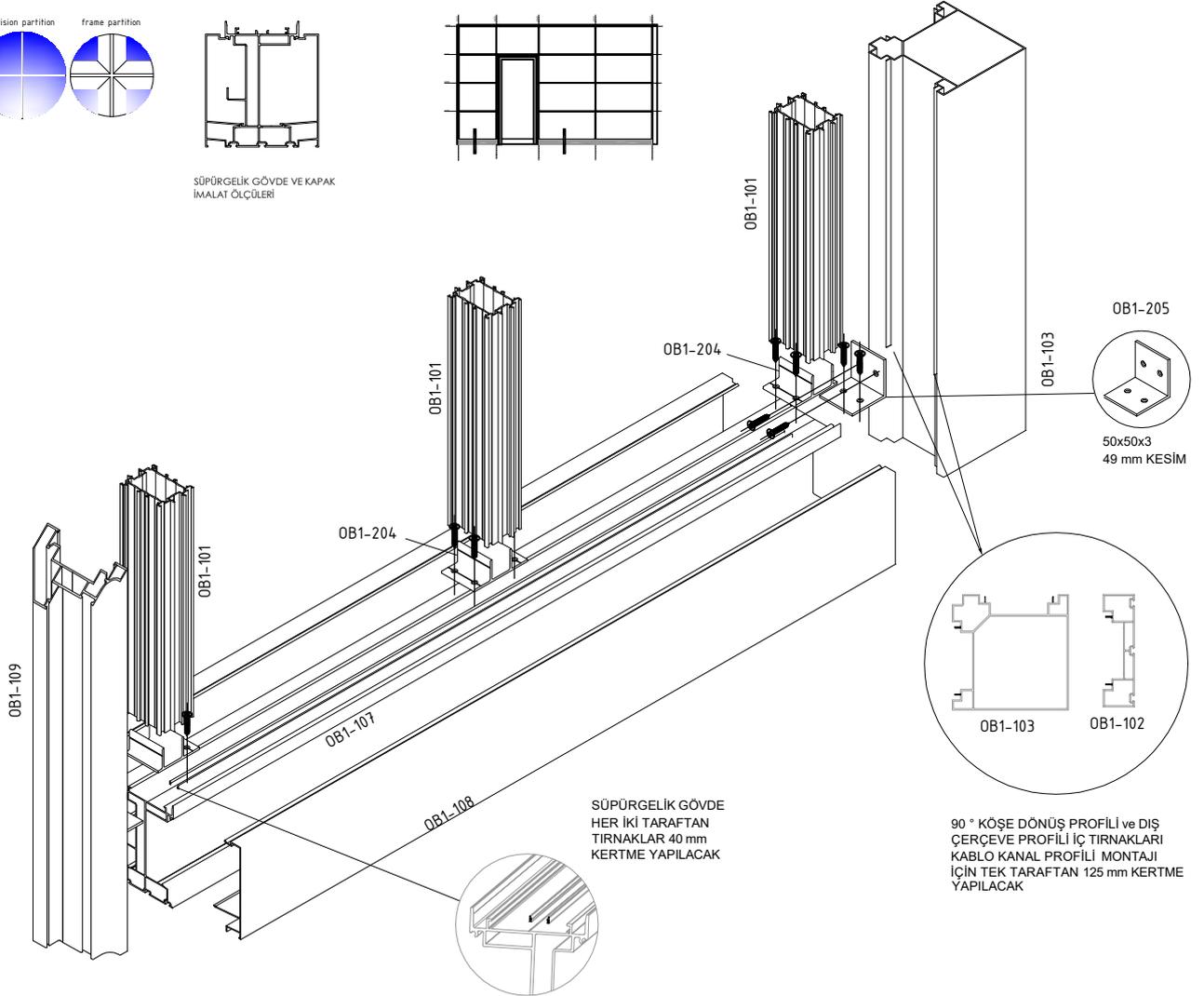
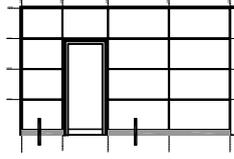


# OB2 - 105 ÇERÇEVELİ BÖLME FRAME PARTITION

İMALAT ŞEMASI  
PRODUCTION PLAN

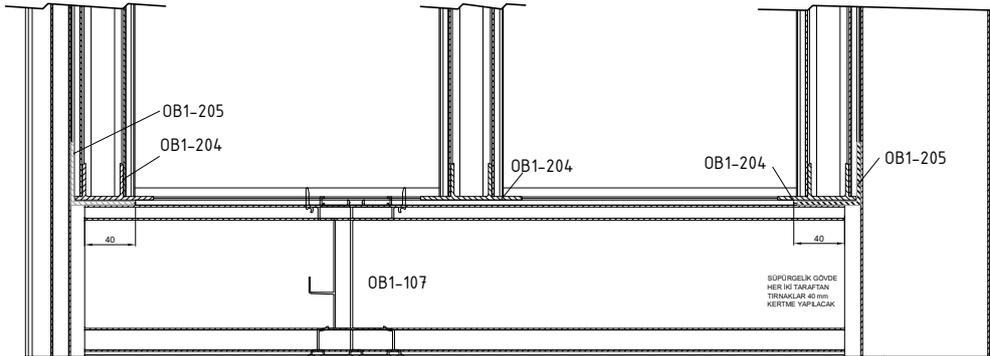
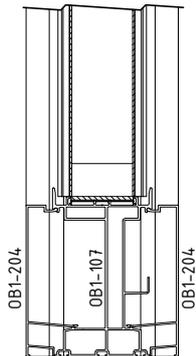


SÜPÜRGELİK GÖVDE VE KAPAK  
İMALAT ÖLÇÜLERİ



SÜPÜRGELİK GÖVDE  
HER İKİ TARAFTAN  
TIRNAKLAR 40 mm  
KERTME YAPILACAK

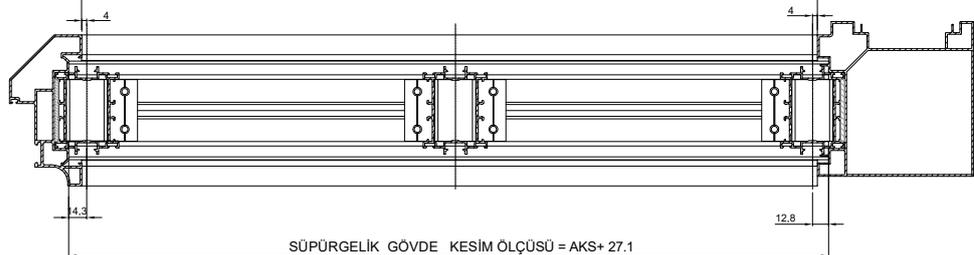
90° KÖŞE DÖNÜŞ PROFİLİ ve DIŞ  
ÇERÇEVE PROFİLİ İÇ TIRNAKLARI  
KABLO KANAL PROFİLİ MONTAJI  
İÇİN TEK TARAFTAN 125 mm KERTME  
YAPILACAK



SÜPÜRGELİK GÖVDE  
HER İKİ TARAFTAN  
TIRNAKLAR 40 mm  
KERTME YAPILACAK

1/1

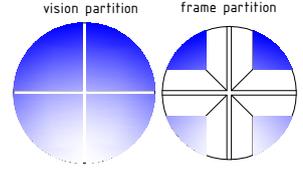
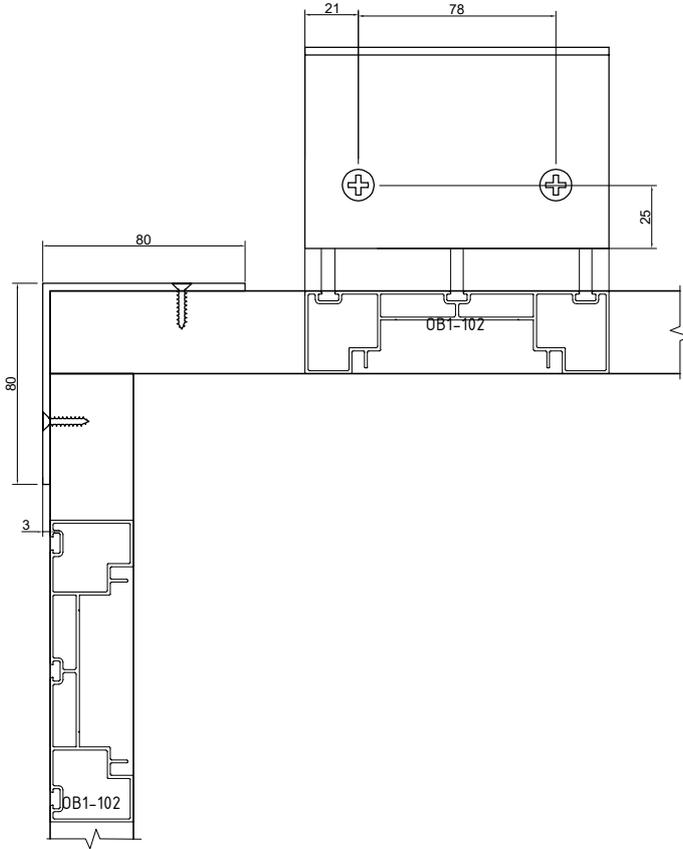
SÜPÜRGELİK KAPAK KESİM ÖLÇÜSÜ = AKS ÖLÇÜSÜ + 8 mm



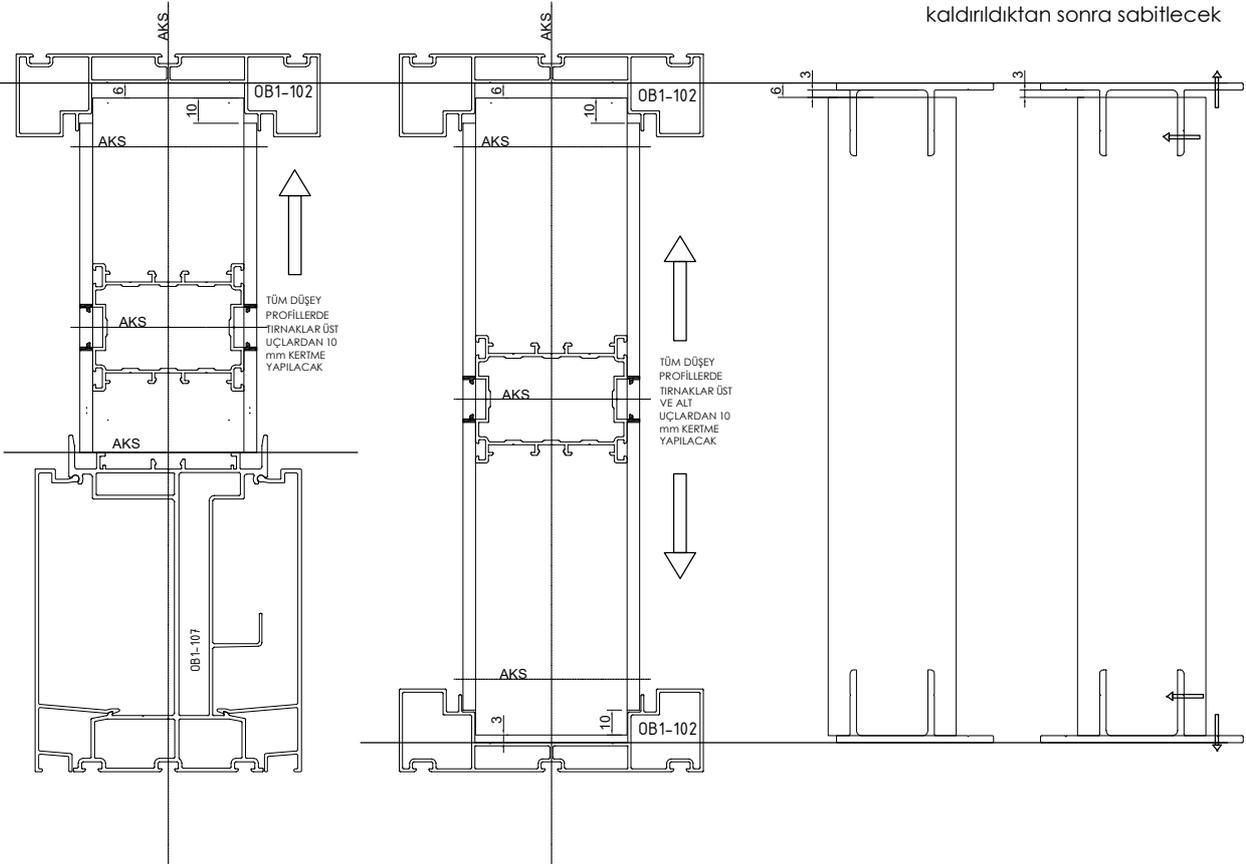
SÜPÜRGELİK GÖVDE KESİM ÖLÇÜSÜ = AKS + 27.1

OB2 - 105  
ÇERÇEVELİ BÖLME  
FRAME PARTITION

İMALAT ŞEMASI  
PRODUCTION PLAN



(A) düşey taşıyıcılar; c bağlantı profili alt taraftan sıfırlanacak üst taraftan 3 mm boşluk bırakılarak monte edilecek. Montaj yaparken alt taban sabitlendikten sonra üst bağlantı profili 3 mm yukarı kaldırıldıktan sonra sabitlecek

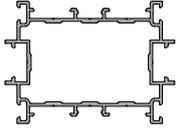
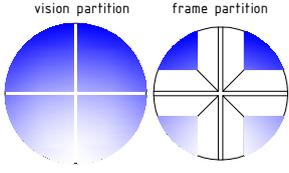


# OB2 - 105

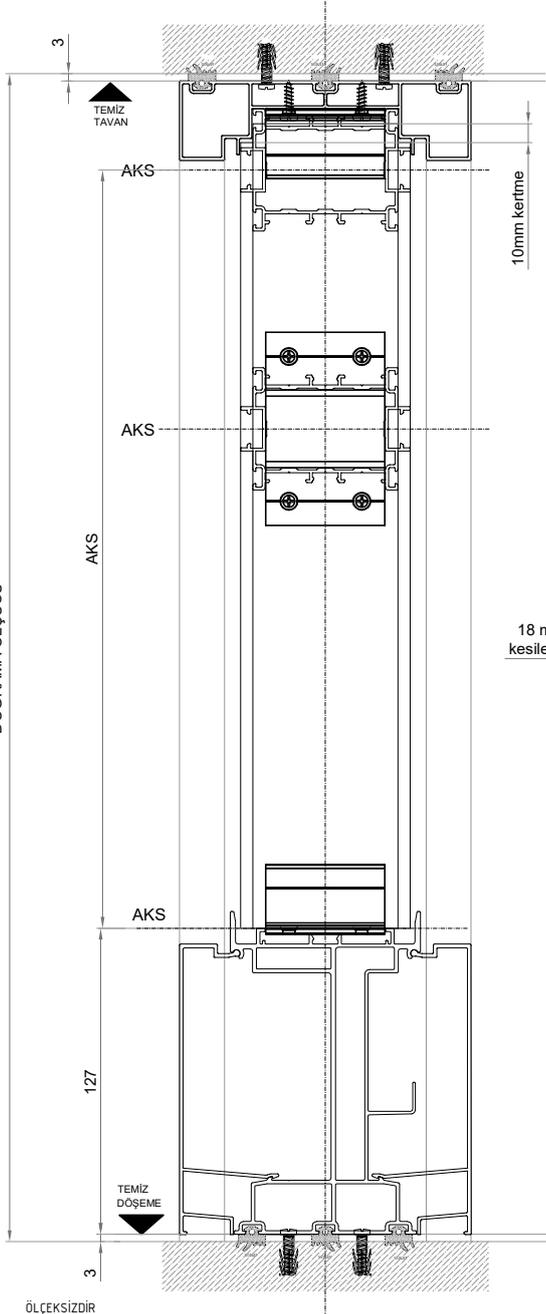
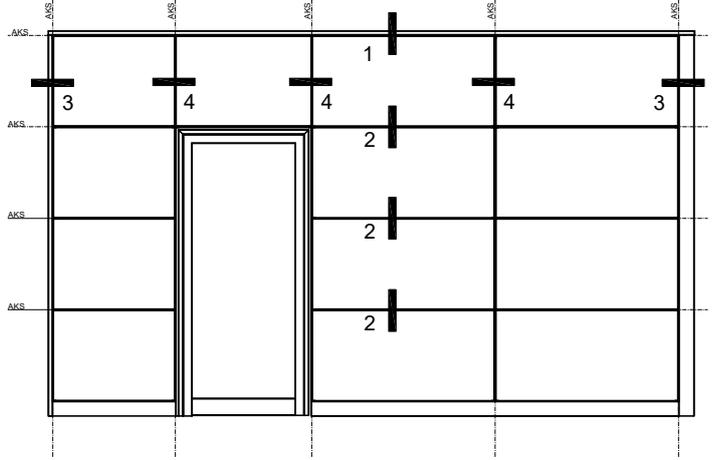
## ÇERÇEVELİ BÖLME

### FRAME PARTITION

## İMALAT ÖLÇÜLERİ

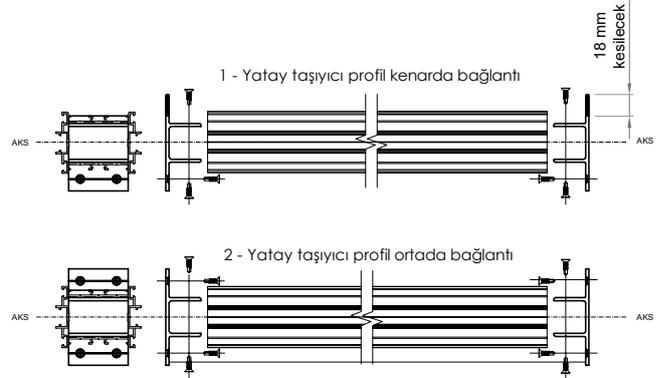


YATAY VE DÜŞEY  
TAŞIYICI PROFİL  
İMALAT ÖLÇÜLERİ

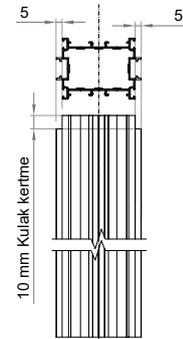
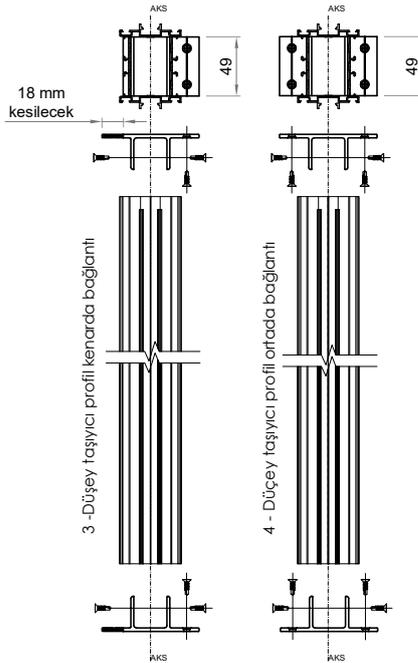
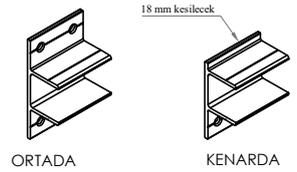


DOĞRAMA ÖLÇÜSÜ

ÖLÇEKSİZDİR



Kenardaki düşey ve yatay taşıyıcı profillerin birleşmelerinde kullanılacak "C" Bağlantı profili tek kulağı 18 mm kesilerek kullanılacak.

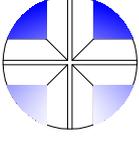


Zeminde OB1-107 kablo kanallı süpürgelik profil kullanıldığında bütün düşey taşıyıcı profiller tek taraftan kulakları 5 x 10 mm kертme yapılacak

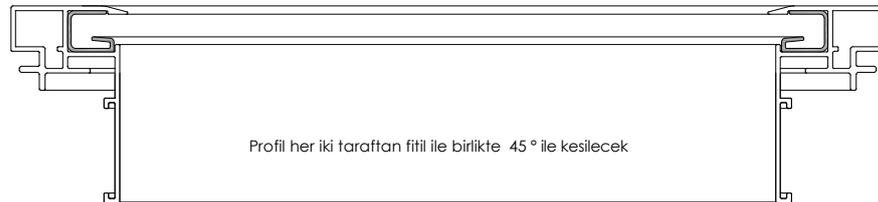
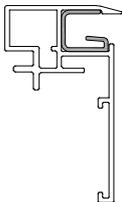
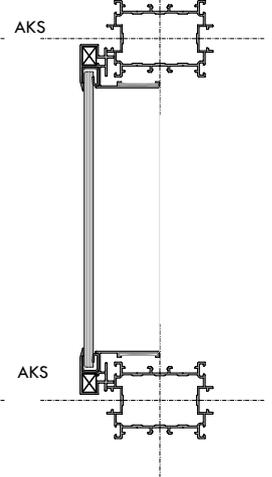
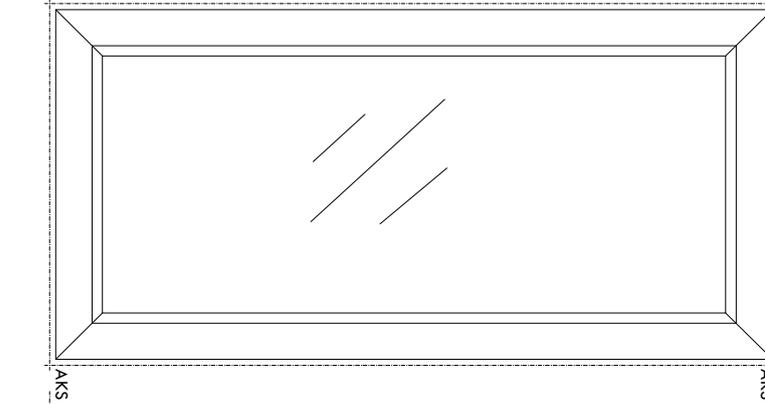
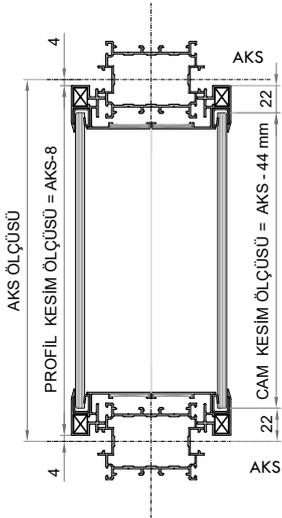
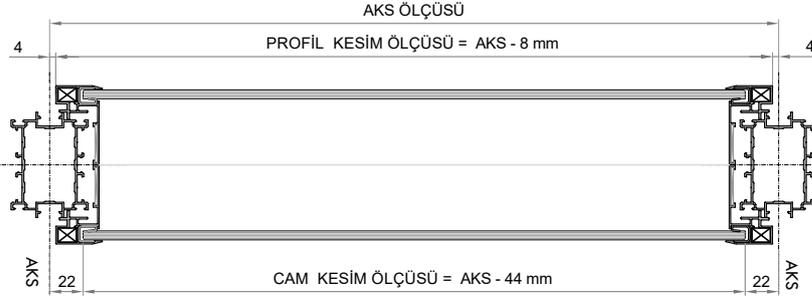
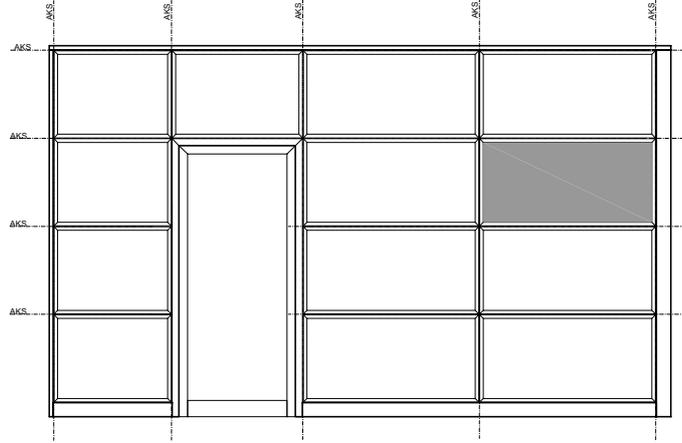
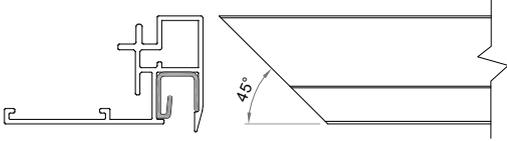
0B2 - 105  
ÇERÇEVELİ BÖLME  
FRAME PARTITION

İMALAT ÖLÇÜLERİ  
CAM PANEL

frame partition



KASET İMALAT ÖLÇÜLERİ



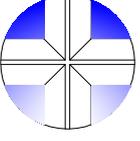
Profil her iki taraftan fitil ile birlikte 45° ile kesilecek

ÖLÇEKSİZDİR

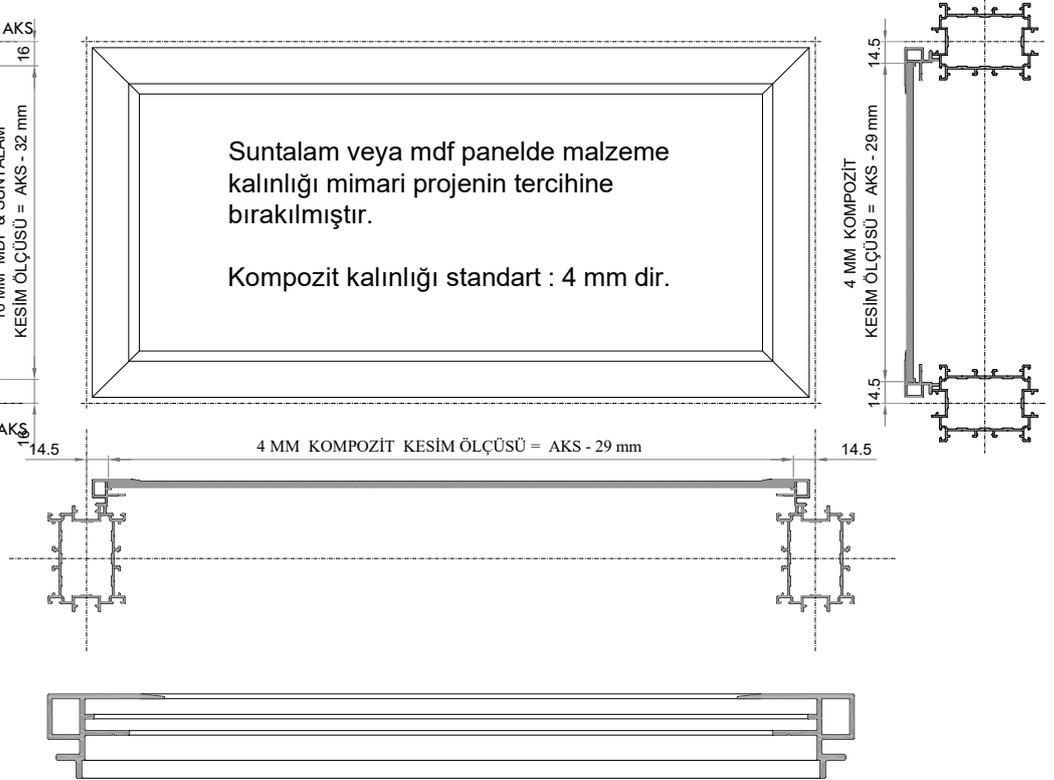
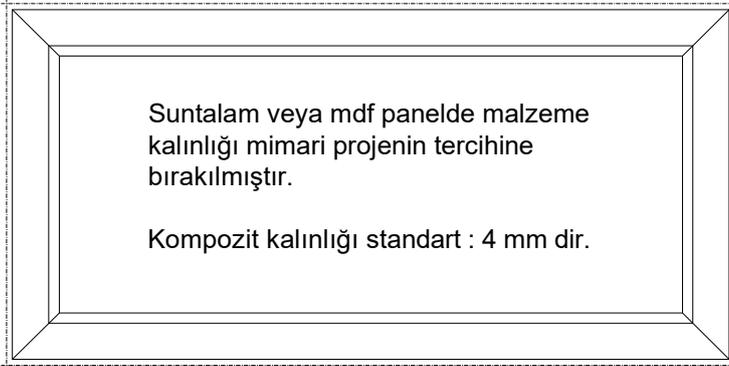
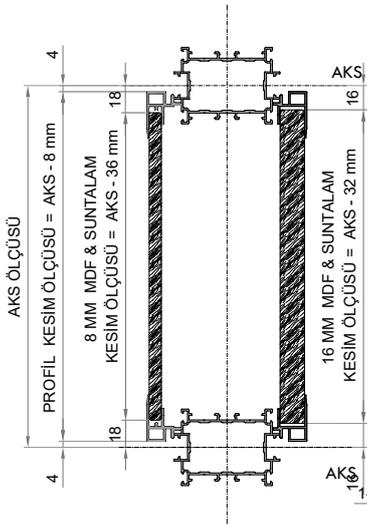
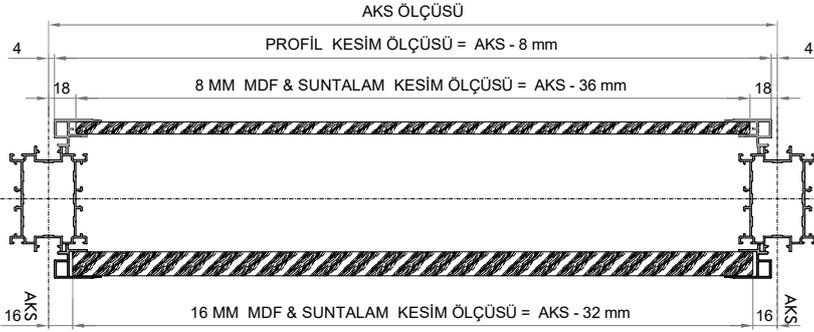
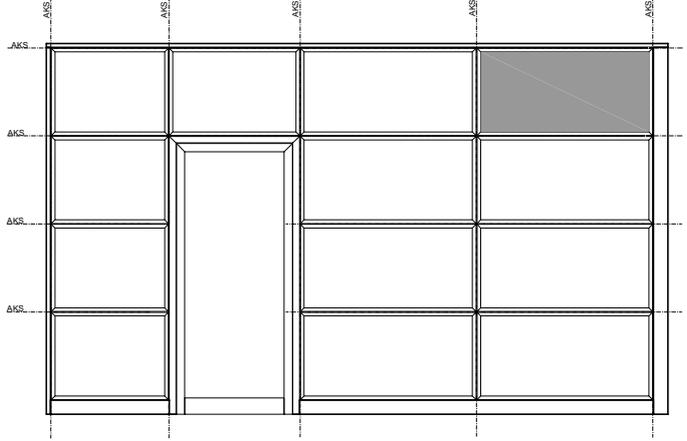
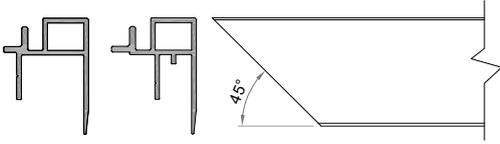
0B2 - 105  
ÇERÇEVELİ BÖLME  
FRAME PARTITION

İMALAT ÖLÇÜLERİ  
MDF,SUNTALAM & KOMPOZİT PANEL

frame partition



KASET İMALAT ÖLÇÜLERİ

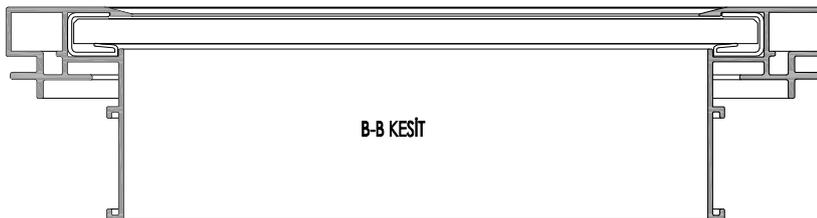
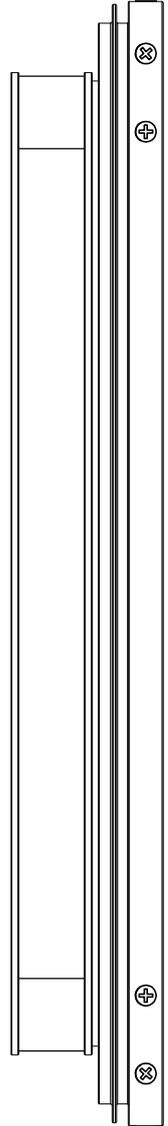
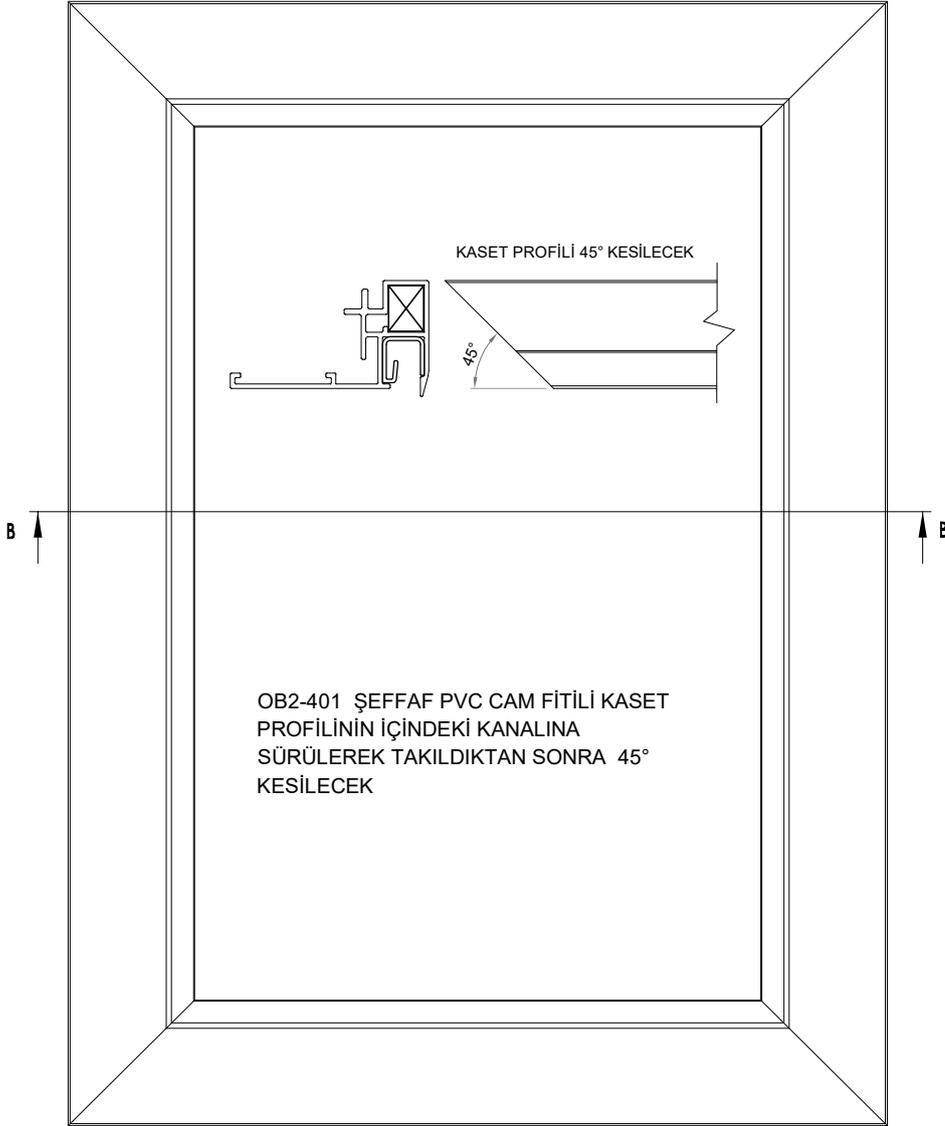
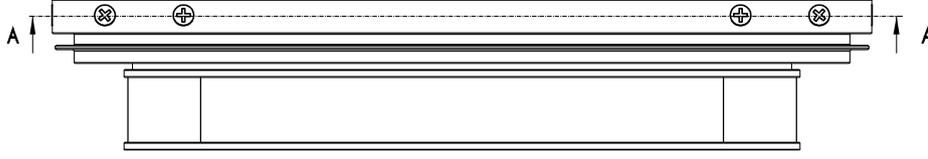


Profil her iki taraftan 45° ile kesilecek

**OB2 - 105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

İMALAT ÖLÇÜLERİ

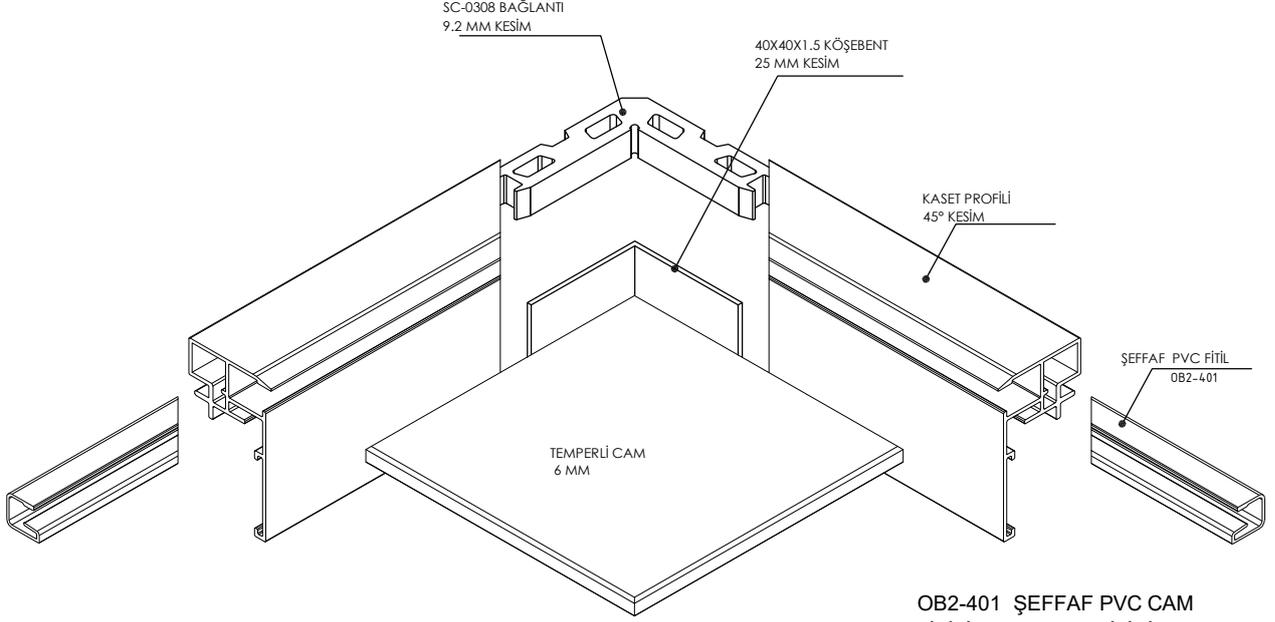
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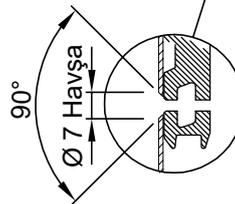
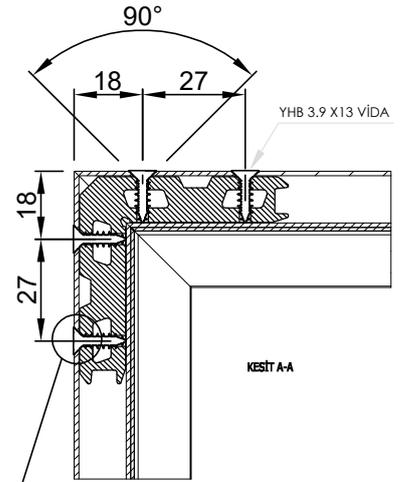
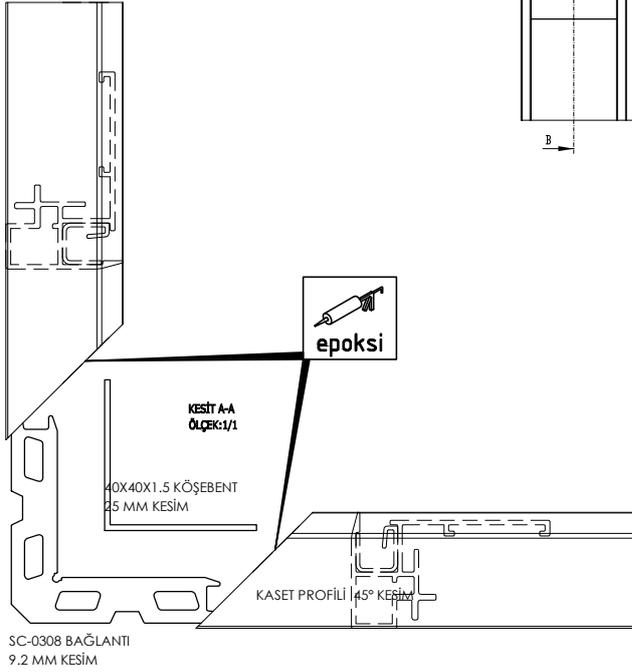
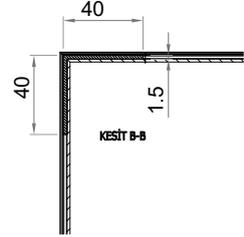
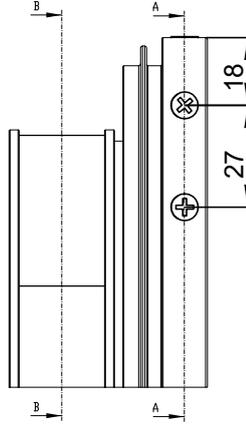
B-B KESİT

**OB2 - 105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

**İMALAT ÖLÇÜLERİ**

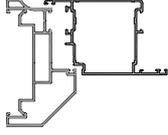
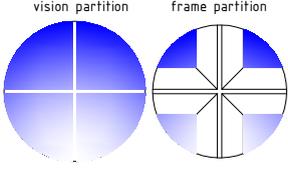


OB2-401 ŞEFFAF PVC CAM  
FİTİLİ KASET PROFİLİNİN  
İÇİNDEKİ KANALINA  
SÜRÜLEREK TAKILDIKTAN  
SONRA 45° KESİLECEK

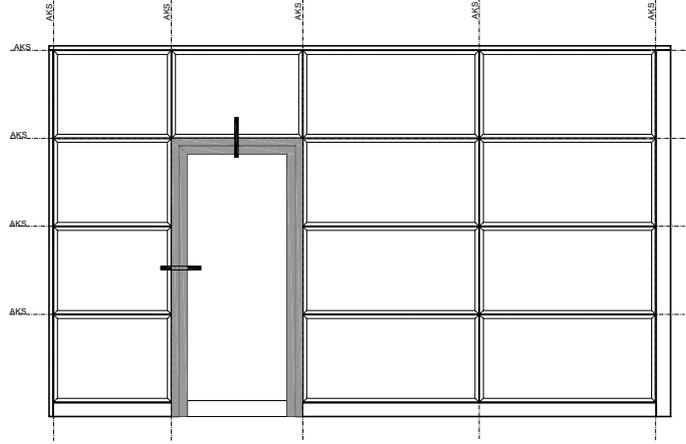


OB2 - 105  
ÇERÇEVELİ BÖLME  
FRAME PARTITION

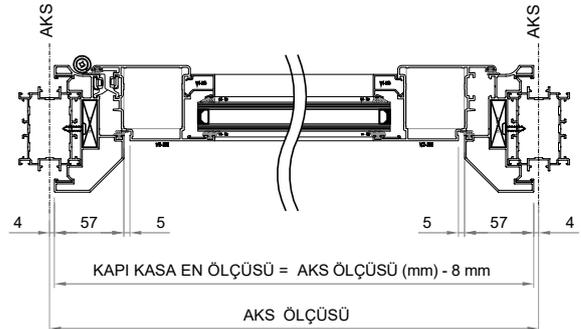
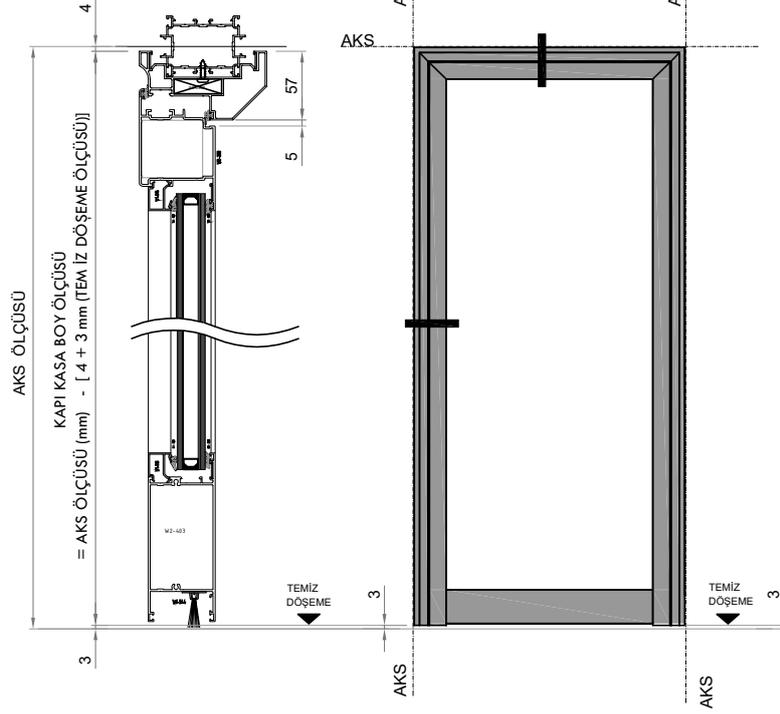
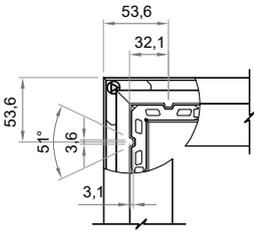
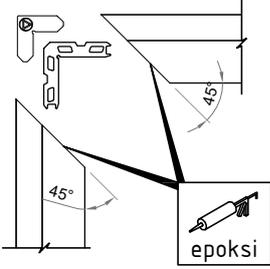
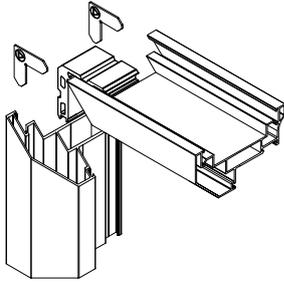
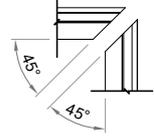
İMALAT ÖLÇÜLERİ



KAPI KASA İMALAT ÖLÇÜSÜ



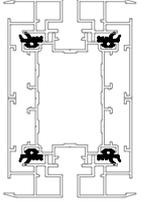
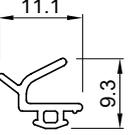
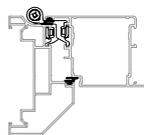
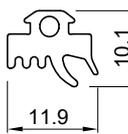
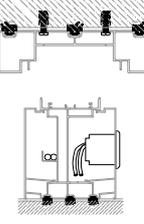
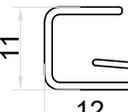
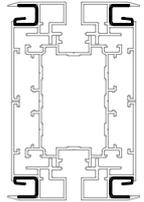
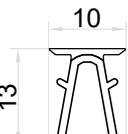
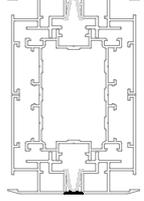
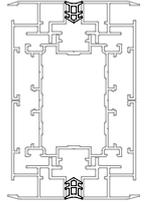
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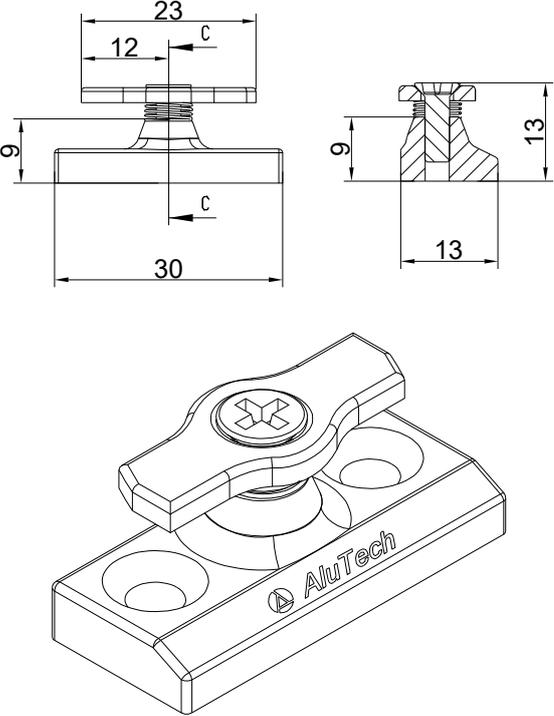
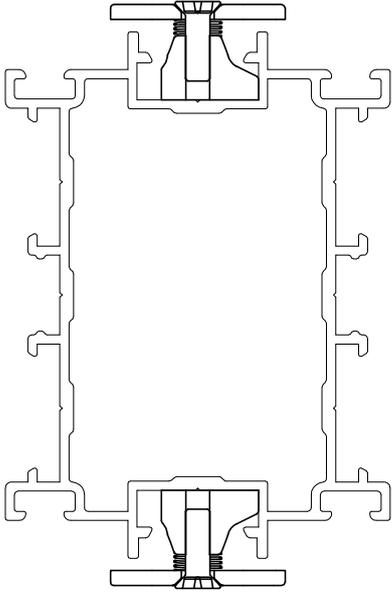
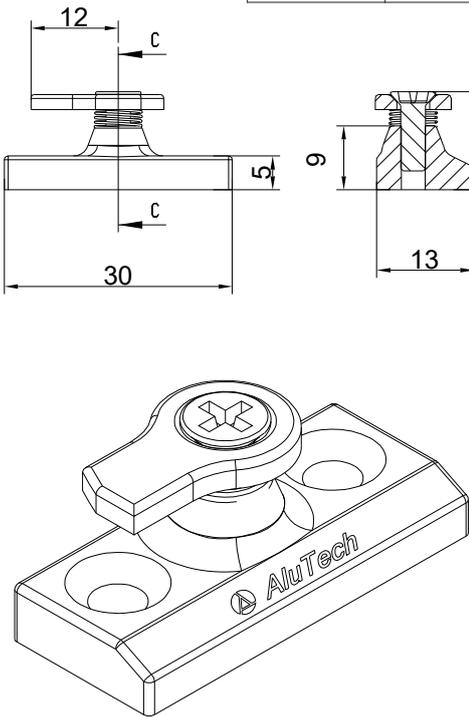
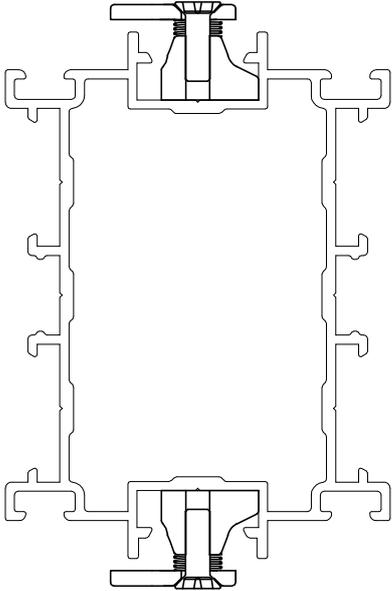
**OB2 - 105**  
**ÇERÇEVELİ BÖLME**  
FRAME PARTITION

**Fıtıl listesi**  
Gasket list

kod code	şekil drawing	tanım description	teorik ağırlık theoretical weight gr / m	paket ağırlığı package weight kg / package	paket metraji in one package metre / package	kullanım yeri aplication
SC0422		Taşıyıcı ve Panel iç fitili Mullion-transom or Panel gasket inside	46 gr/m	15 kg	326 m	
W1-703		epdm çarpma iç-dış fitil glazing acoustical (epdm)	33 gr/m	15 kg	440 m	
SC0407		Taşıyıcı ve Panel iç fitili Mullion-transom or Panel gasket inside	73 gr/m	15 kg	205 m	
OB2-401		6 mm cam fitil 6mm glass for PVC roving	42 gr/m	25.2 kg	100 Adet 6 Metre	
OB2-402		8 mm derz fitil 8 mm joint seals (PVC)	55 gr/m	26.4 kg	80 Adet 6 Metre	
OB1-402		8 mm derz fitil 8 mm joint seals (epdm)	90 gr/m	15 kg	166 Metre	

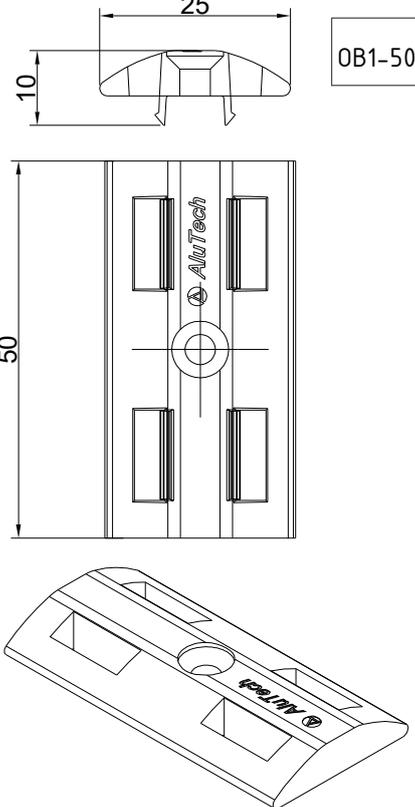
OB2 - 105  
ÇERÇEVELİ BÖLME  
FRAME PARTITION

ZAMAK BAĞLANTI MEKANİZMALARI  
Zinc CONNECTION MECHANISMS

kod code	şekil drawing	tanım description	kullanım yeri application
OB1-501	<p>OB1-501 100 adet/pcs</p> 	Panel sabitleme mekanizması Panel stabilization mechanism	
OB1-501-a	<p>OB1-501-a 100 adet/pcs</p> 	Panel sabitleme mekanizması Panel stabilization mechanism	

OB2 - 105  
ÇERÇEVELİ BÖLME  
FRAME PARTITION

KILAVUZ & DESTEK TAKOZU  
GUIDANCE & SUPPORT SUPPORT

kod code	şekil drawing	tanım description	kullanım yeri aplication
OB1-500	 <p>OB1-500 100 adet/pcs</p>	Panel klavuz ve destek takozu Panel guide and support mount	